



Parts Manual



Regent / 500 / 2500 RMO Series Hand Control Lawn Tractors & Mower Decks

18HP Product

Mfg. No.	Description
1694655	Regent, 18HP Hydro
1694658	Regent, 18HP Hydro
1694662	518H, 18HP Hydro
1694664	2518H, 18HP Hydro
1694668	2518H, 18HP Hydro (CE)
1694799	Regent, 18HP Hydro
1694801	2518H, 18HP Hydro (CE)
1694804	Regent, 18HP Hydro (CE)
1694926	Regent, 18HP Hydro RMO
1694927	2518H, 18HP Hydro RMO
2690321	Regent, 18HP Hydro and 38" Mower Deck
2690325	Regent, 18HP Hydro TRACTOR ONLY
2690329	518H, 18HP Hydro and 38" Mower Deck
2690331	2518H, 18HP Hydro and 38" Mower Deck
2690334	2518H, 18HP Hydro (CE) TRACTOR ONLY
2690391	Regent, 18HP Hydro (CE) TRACTOR ONLY
2690393	Regent, 18HP Hydro TRACTOR ONLY
2690395	2518H, 18HP Hydro (CE) TRACTOR ONLY
2690405	Regent, 18HP Hydro TRACTOR ONLY
2690481	Regent, 18HP Hydro RMO TRACTOR ONLY
2690482	2518H, 18HP Hydro RMO TRACTOR ONLY

Mower Decks

Mfg. No.	Description
1694688	38" Mower Deck
1694689	38" Mower Deck (CE)
1694690	38" Mower Deck
1694691	38" Mower Deck (CE)
1694827	44" Mower Deck (CE)

Part No.: 1731168

Rev. 10/2005

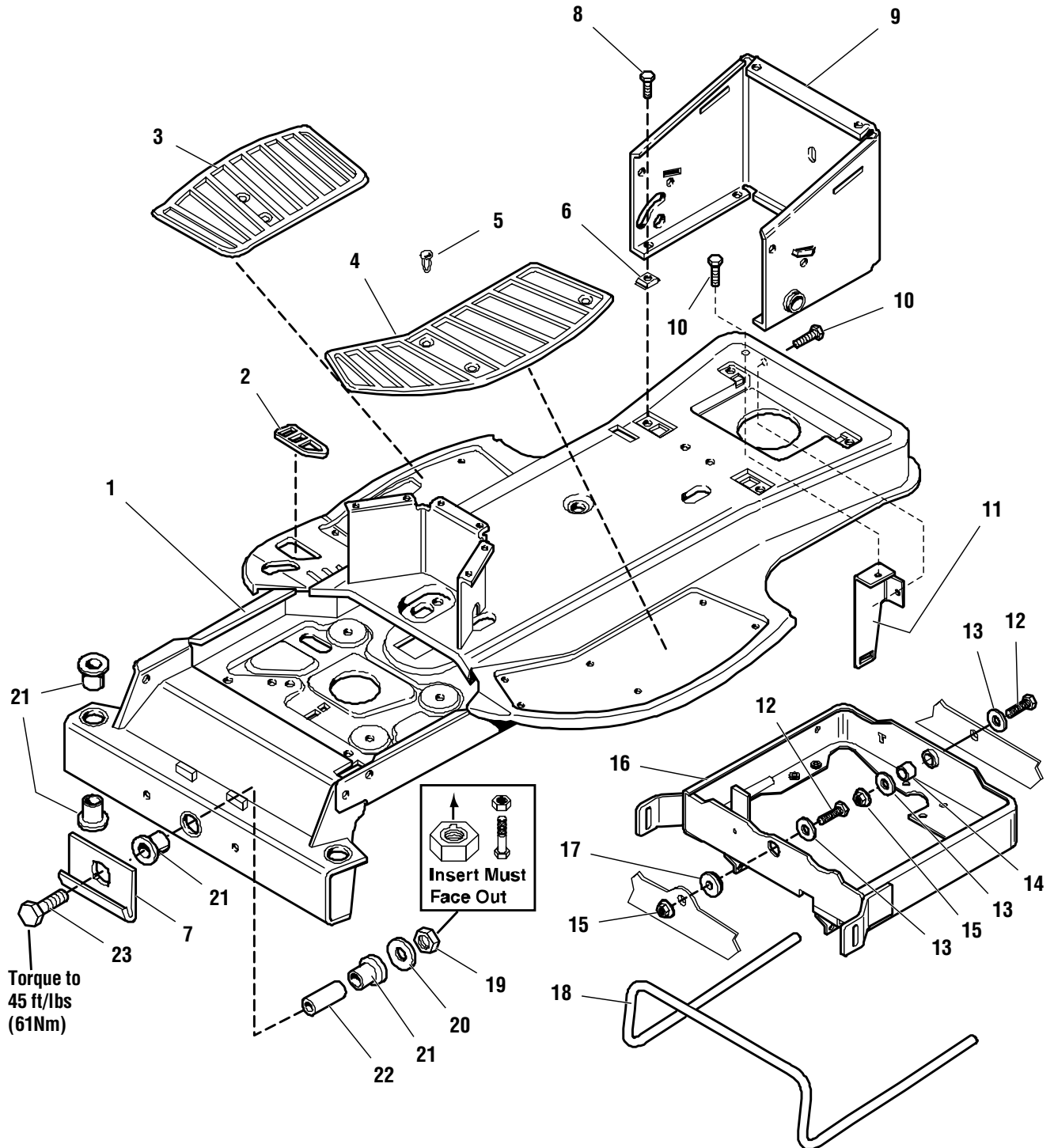
TP 400-4200-01-RG-SMA

PRODUCT COMPONENTS	PAGES
Frame Group	4
Steering Group	6
Engine Group - 18HP Briggs & Stratton	8
Engine Group - 18HP Briggs & Stratton	12
Engine Group - 18HP Briggs & Stratton	14
Transmission Group - Tuff Torq K-46AA	18
Transmission Group - Tuff Torq K-46AA	22
Transmission SERVICE PARTS - Tuff Torq K-46AA	26
Controls Group	30
Controls Group	32
Electrical Group	34
Hood, Dash & Fuel Tank Group	36
Seat & Seat Deck Group	38
Seat & Seat Deck Group	40
Wheels & Tire Group	42
Decals Group	44
38" Mower Deck - Belt, Idler Arm & Hitch	46
38" Mower Deck - Height Adjustment & Roller Bar	48
38" Mower Deck - Housing, Arbors & Blades Group	52
44" Mower Deck - Belt, Idler Arm & Hitch Group	54
44" Mower Deck - Height Adjustment & Roller Bar Group	56
44" Mower Deck - Housing, Arbors & Blades	60
Torque Specification Chart	Inside Back Cover

Frame Group

986695

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

- | | |
|------------------|------------------|
| 1694655 - Regent | 1694801 - 2518H |
| 1694658 - Regent | 1694804 - Regent |
| 1694662 - 518H | 1694926 - Regent |
| 1694664 - 2518H | 1694927 - 2518H |
| 1694668 - 2518H | |
| 1694799 - Regent | |

Frame Group

REF NO	PART NO.	QTY.	DESCRIPTION
1	1726966A	1	FRAME ASSEMBLY
2	1715015	1	PLUG, Hole
3	1715016	1	PAD, Footrest RH
4	1714417	1	PAD, Footrest LH
5	1704351	12	FASTENER, Panel
6	1935255	4	NUT, Speed 5/16-18
7	1719869A	1	J HOOK, Hitch
8	1930591	4	SCREW, Hex Head Flange Lock, 5/16-18 x 3/4
9	1723021A	1	WRAPPER ASSEMBLY, Hydro
10	1930591	2	CAPSCREW, Hex Head Flange Whiz Lock, 5/16-18 x 3/4
11	1724235	1	BRACKET
12	1920328	2	CAPSCREW, Hex Head, 1/2-13 x 1/2
13	1918431	3	WASHER
14	1709235	1	SPACER
15	1930644	2	NUT, Hex Head, 1/2-13
16	1726768A	1	CARRIER ASSEMBLY, Hydro
17	1717286	1	SPACER
18	1717424	1	BAR, Torsion, Hydro
19	2860681	1	NUT, Hex Toplock Spiralock Flange, 3/8-16
20	1924356	1	WASHER
21	2176440	6	BUSHING
22	1719868	1	SPACER
23	1960614	1	CAPSCREW, Hex Head, 3/8-16 x 3, G8

Footnotes

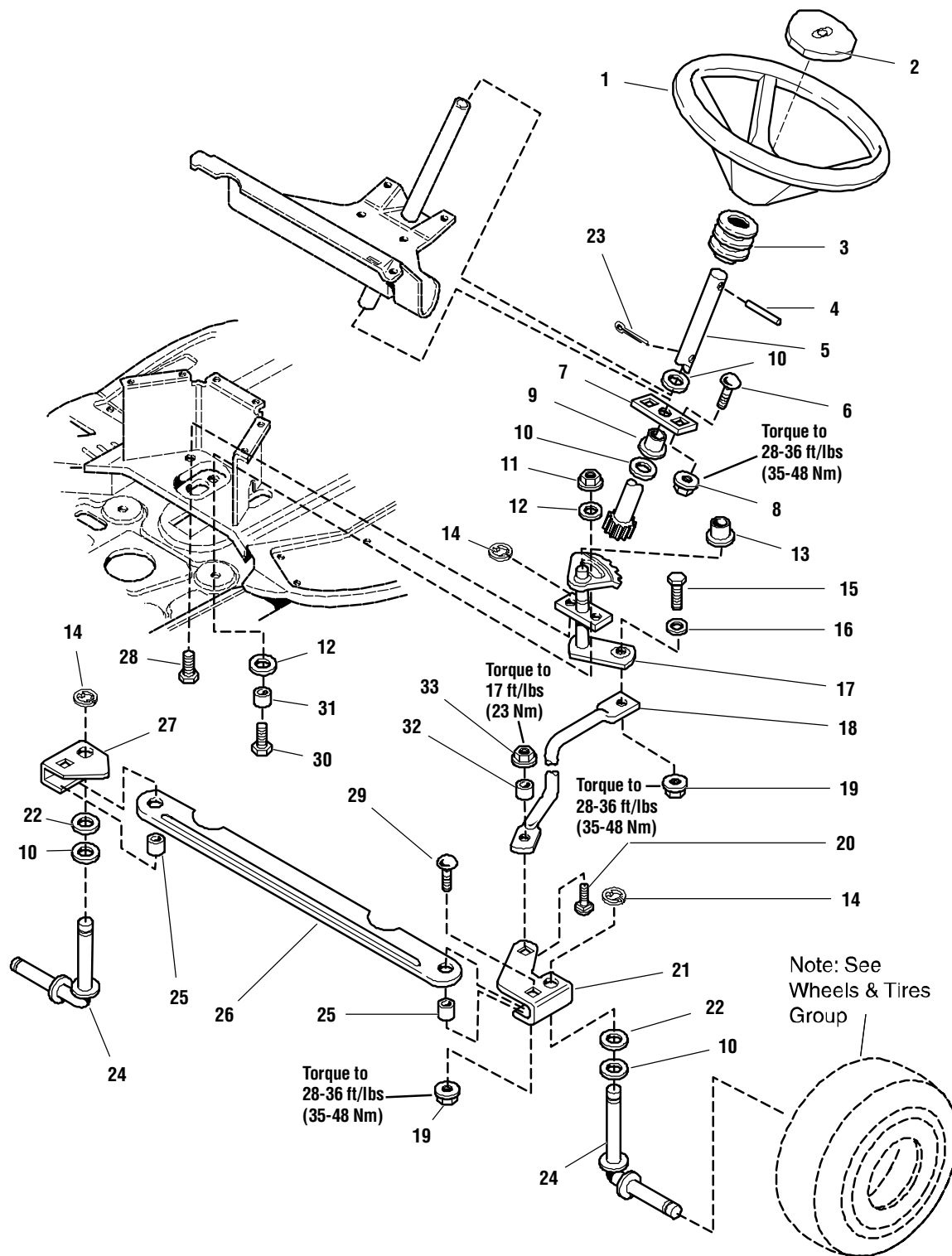
The above parts group applies to the following Mfg. Nos.:

1694655 - Regent	1694801 - 2518H
1694658 - Regent	1694804 - Regent
1694662 - 518H	1694926 - Regent
1694664 - 2518H	1694927 - 2518H
1694668 - 2518H	
1694799 - Regent	

Steering Group

985576

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

- | | |
|------------------|------------------|
| 1694655 - Regent | 1694801 - 2518H |
| 1694658 - Regent | 1694804 - Regent |
| 1694662 - 518H | 1694926 - Regent |
| 1694664 - 2518H | 1694927 - 2518H |
| 1694668 - 2518H | |
| 1694799 - Regent | |

Steering Group

REF NO	PART NO.	QTY.	DESCRIPTION
1	1722738	1	STEERING WHEEL
2	1722319	1	CAP
3	1714400	1	TUBE
4	1960540	1	PIN, Spring
5	1723051	1	SHAFT & PINION ASSEMBLY
6	1931350	2	CARRIAGE BOLT, 3/8-16 x 1
7	1703508A	1	PLATE, Mounting
8	1928352	2	NUT, Hex Head Whiz Lock, 3/8-16
9	2176440	1	BUSHING
10	1960114	5	WASHER
11	1919438	1	NUT, Hex Lock, 5/16-18
12	1933468	2	WASHER
13	1666001	2	BUSHING
14	1611710	4	RING, Clipping Extension
15	1920415	1	CAPSCREW, Hex Head, 3/8-16 x 1-1/4
16	1922611	1	WASHER
17	1723072	1	STEERING GEAR ASSEMBLY
18	1713469	1	LINK, 19.66" Long
19	1930645	3	NUT, Hex Flange Lock, 3/8-16
20	1931335	1	CARRIAGE BOLT, 5/16-18 x 1
21	1721472A	1	ARM & SPACER ASSEMBLYMY, LH Splined
22	1960160	2	WASHER
23	1919314	1	PIN, Cotter
24	1721542	2	SPINDLE & CUP ASSEMBLY
25	1713791	2	SPACER
26	1722484A	1	ROD
27	1721473A	1	ARM & SPACER ASSEMBLY, RH
28	1664847	1	CAPSCREW, Hex Head, Taptite, 5/16-18 x 3/4
29	1960268	2	CARRIAGE BOLT, 3/8-16 x 1-1/4
30	1921221	1	CAPSCREW, Hex Head, 5/16-18 x 1-1/2
31	1673796	1	SPACER
32	1710437	1	SPACER
33	1935048	1	NUT, Hex Flange Lock, 5/16-18

Footnotes

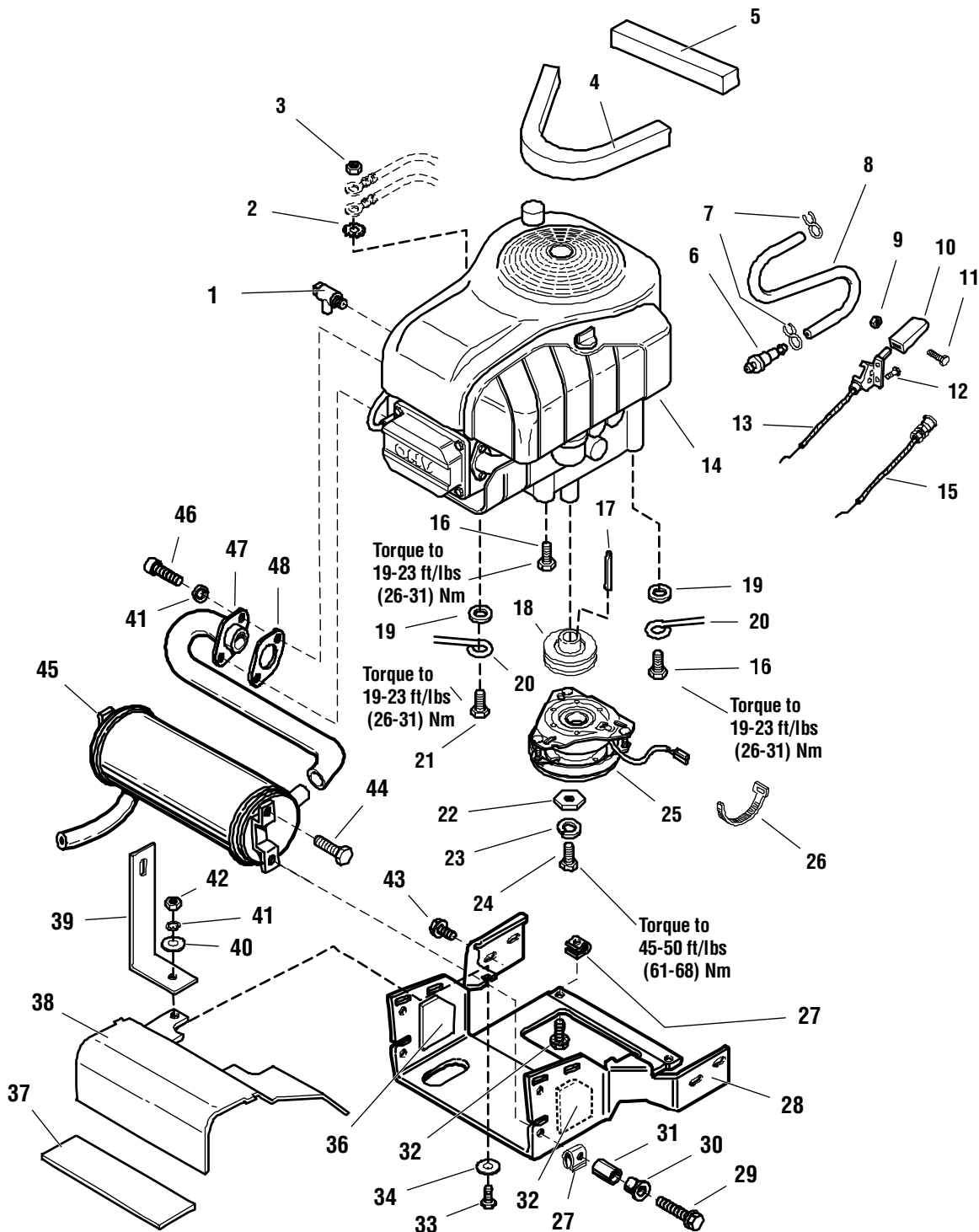
The above parts group applies to the following Mfg. Nos.:

1694655 - Regent	1694801 - 2518H
1694658 - Regent	1694804 - Regent
1694662 - 518H	1694926 - Regent
1694664 - 2518H	1694927 - 2518H
1694668 - 2518H	
1694799 - Regent	

Engine Group - 18HP Briggs & Stratton

986770

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:
1694804 - Regent

Engine Group - 18HP Briggs & Stratton

REF NO	PART NO.	QTY.	DESCRIPTION
1	1708405	1	VALVE-SHUT OFF
2	2820427	1	LOCKWASHER, External Tooth 3/8
3	2816950	1	NUT, Hex 3/8-16
4	1723738	1	SEAL, Foam
5	1723213	1	SEAL, Foam
6	2173206	1	FILTER, Fuel
7	2860112	2	CLAMP, Hose Type E
8	1727209	1	HOSE, 12" Long
9	1933896	1	NUT-HEX LOCK 10-24 W/NYL INSRT NC3B BLK
10	1725337	1	KNOB, Slot
11	1960393	1	SCREW-PAN HD PHILLIPS#10-24X1.000 BLK
12	1960498	2	CAPSCREW, Hex Washer Head 1/4-14 x 5/8
13	1727018	1	CABLE, Throttle Control
14	*	1	ENGINE-18HP B&S INTEK SINGLE (CE)
15	1724015	1	CABLE, Choke, 16" Long
16	1930598	3	CAPSCREW, Hex Washer Head, Taptite, 3/8-16 x 1-1/2
17	*	1	KEY, Hydro Only
18	*	1	PULLEY, Hydro Only
19	1933263	3	WASHER
20	1704419	2	STOP-BELT .213WIRE 3.12 ,0.75 BLK
21	2860361	1	CAPSCREW, Hex Washer Head, Taptite, 3/8-16 x 2
22	1708264	1	WASHER-HEX 0.453ID X 1.500A/F .250TH BLK
23	1918199	1	LOCKWASHER, 7/16
24	2860631	1	CAPSCREW, 7/16-20 x 3
25	1717664	1	CLUTCH-ELECTRIC REGENT,BROADMOOR OGURA
26	2825094	1	TIE-SELF LOCKING .184WD 7.31LG BLACK ZY
27	1935255	4	NUT, Speed 5/16-18
28	1723735	1	DUCT, Muffler
29	1930595	2	CAPSCREW, Hex Flange Lock, 5/16-18 x 1-1/4
30	1705248	2	PIVOT
31	1705249	2	SPACER
32	1723337	1	INSULATION, LH
33	1921333	1	CAPSCREW, 5/16-18 X 1
34	1919381	1	WASHER
35	1930591	2	CAPSCREW, Hex Flange Lock, 5/16-18 x 3/4
36	1723338	1	INSULATION, RH
37	1723336	1	INSULATION
38	1723086A	1	DUCT,Muffler, Upper
39	1715509A	1	STRAP, Torque
40	1919326	1	WASHER
41	1917356	3	LOCKWASHER, 5/16
42	1917372	1	NUT, Hex 5/16-18
43	1924856	4	CAPSCREW, Hex Washer Head, Taptite, 5/16-18 x 1/2
44	1927428	2	CAPSCREW, Hex Washer Head, Taptite, 1/4-20 x 3/8

Footnotes

* See specific Transaxle Drive Groups for pulley part number.

* See your local Briggs & Stratton distributor for parts.

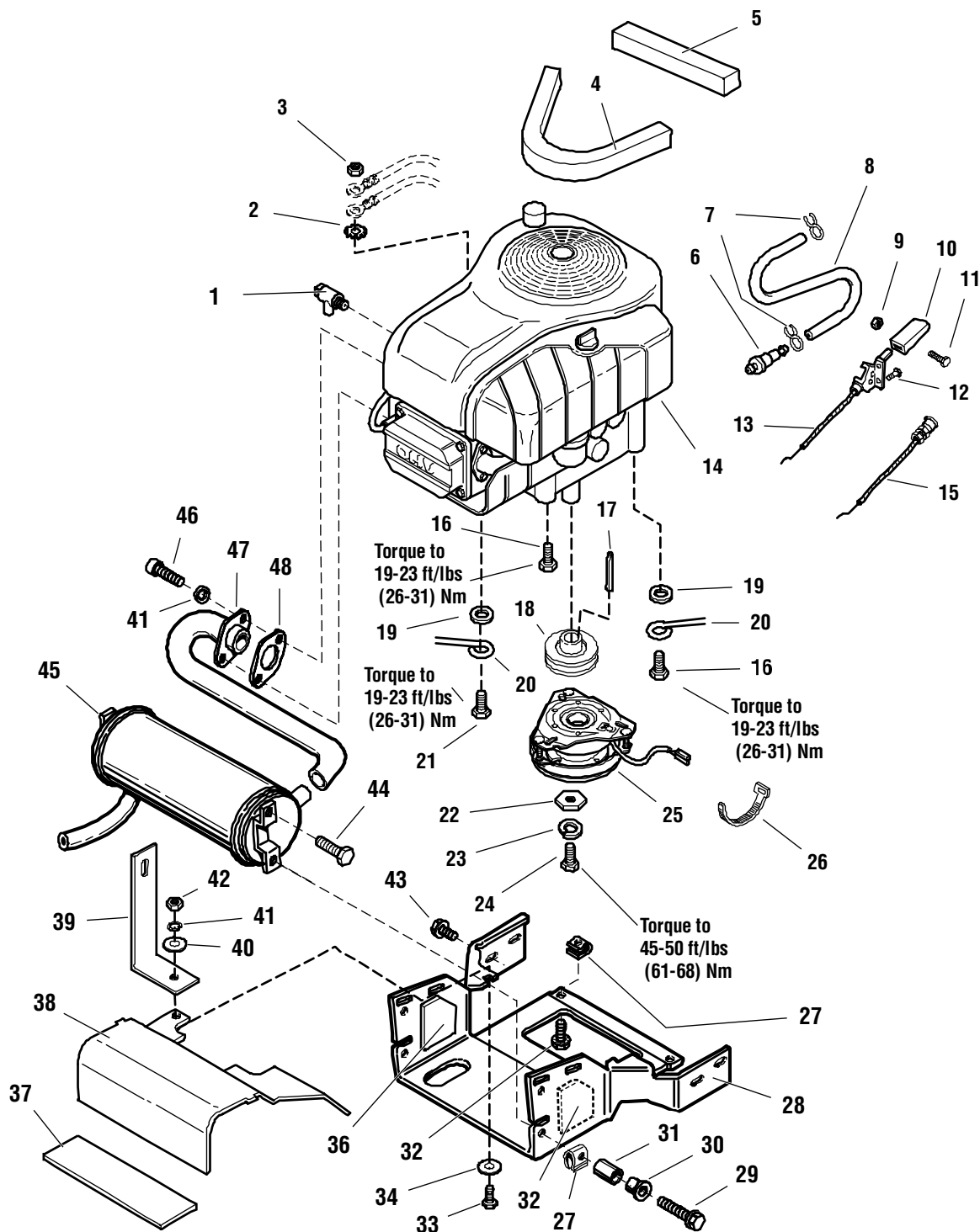
The above parts group applies to the following Mfg. Nos.:

1694804 - Regent

Engine Group - 18HP Briggs & Stratton

986770

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:
1694804 - Regent

Engine Group - 18HP Briggs & Stratton

REF NO	PART NO.	QTY.	DESCRIPTION
45	1723408	1	MUFFLER
46	1936228	2	CAPSCREW, 5/16-18 x 3/4, G8
47	1720567	1	PIPE, Exhaust
48	1650670	1	GASKET

Footnotes

- * See specific Transaxle Drive Groups for pulley part number.
- * See your local Briggs & Stratton distributor for parts.

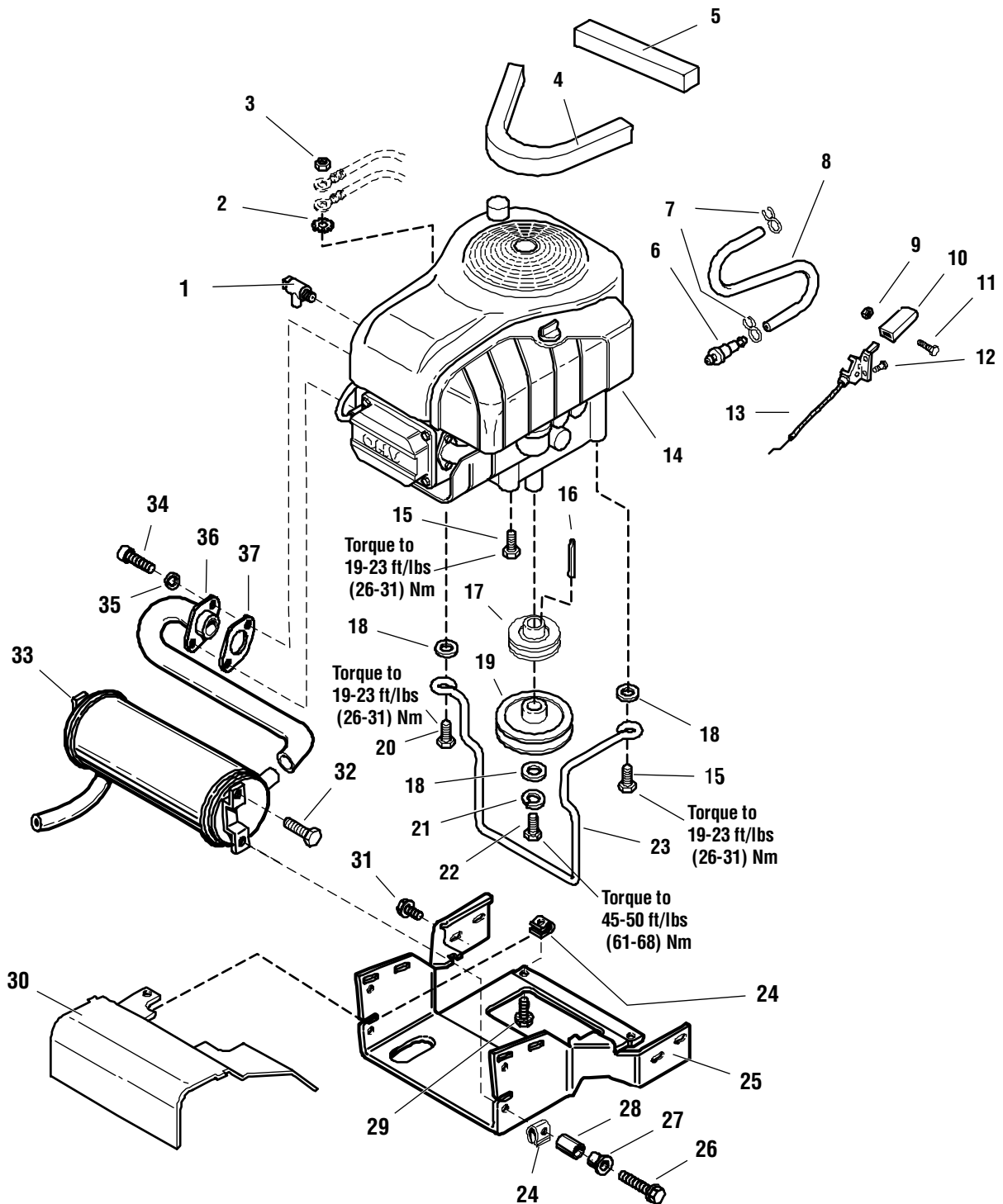
The above parts group applies to the following Mfg. Nos.:

1694804 - Regent

Engine Group - 18HP Briggs & Stratton

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

E986683



The above parts group applies to the following Mfg. Nos.:

- 1694655 - Regent
- 1694662 - 518H
- 1694664 - 2518H
- 1694926 - Regent
- 1694927 - 2518H

Engine Group - 18HP Briggs & Stratton

REF NO	PART NO.	QTY.	DESCRIPTION
1	1708405	1	VALVE-SHUT OFF
2	2820427	1	LOCKWASHER, External Tooth 3/8
3	2816950	1	NUT, Hex 3/8-16
4	1723738	1	SEAL, Foam
5	1723213	1	SEAL, Foam
6	2173206	1	FILTER, Fuel
7	2860112	2	CLAMP, Hose Type E
8	1727209	1	HOSE, 12" Long
9	1933896	1	NUT, Nylon
10	1725337	1	KNOB, Slot
11	1960393	1	SCREW, #10-24
12	1960498	2	CAPSCREW, Hex Washer Head 1/4-14 x 5/8
13	1726795	1	CABLE, Throttle Control, 14" Long
14	*	1	ENGINE-18HP B&S INTEK SINGLE
15	1930598	3	CAPSCREW, Hex Washer Head, Taptite, 3/8-16 x 1-1/2
16	*	1	KEY, Hydro Only
17	*	1	PULLEY
18	1933263	3	WASHER
19	1719456	1	PULLEY, 5.40 O.D.
20	2860361	1	CAPSCREW, Hex Washer Head, Taptite, 3/8-16 x 2
21	1918199	1	LOCKWASHER, 7/16
22	1920594	1	CAPSCREW, 7/16-20 x 2
23	1719460	1	GUIDE-BELT
24	1935255	4	NUT, Speed 5/16-18
25	1723735	1	DUCT, Muffler
26	1930595	2	CAPSCREW, Hex Flange Lock, 5/16-18 x 1-1/4
27	1705248	2	PIVOT
28	1705249	2	SPACER
29	1930591	2	CAPSCREW, Hex Flange Lock, 5/16-18 x 3/4
30	1715006	1	DUCT, Muffler, Upper
31	1924856	4	CAPSCREW, Hex Washer Head, Taptite, 5/16-18 x 1/2
32	1927428	2	CAPSCREW, Hex Washer Head, Taptite, 1/4-20 x 3/8
33	1717429	1	MUFFLER
34	1936228	2	CAPSCREW, 5/16-18 x 3/4, G8
35	1917356	1	LOCKWASHER, 5/16
36	1720567	1	PIPE, Exhaust
37	1650670	1	GASKET

Footnotes

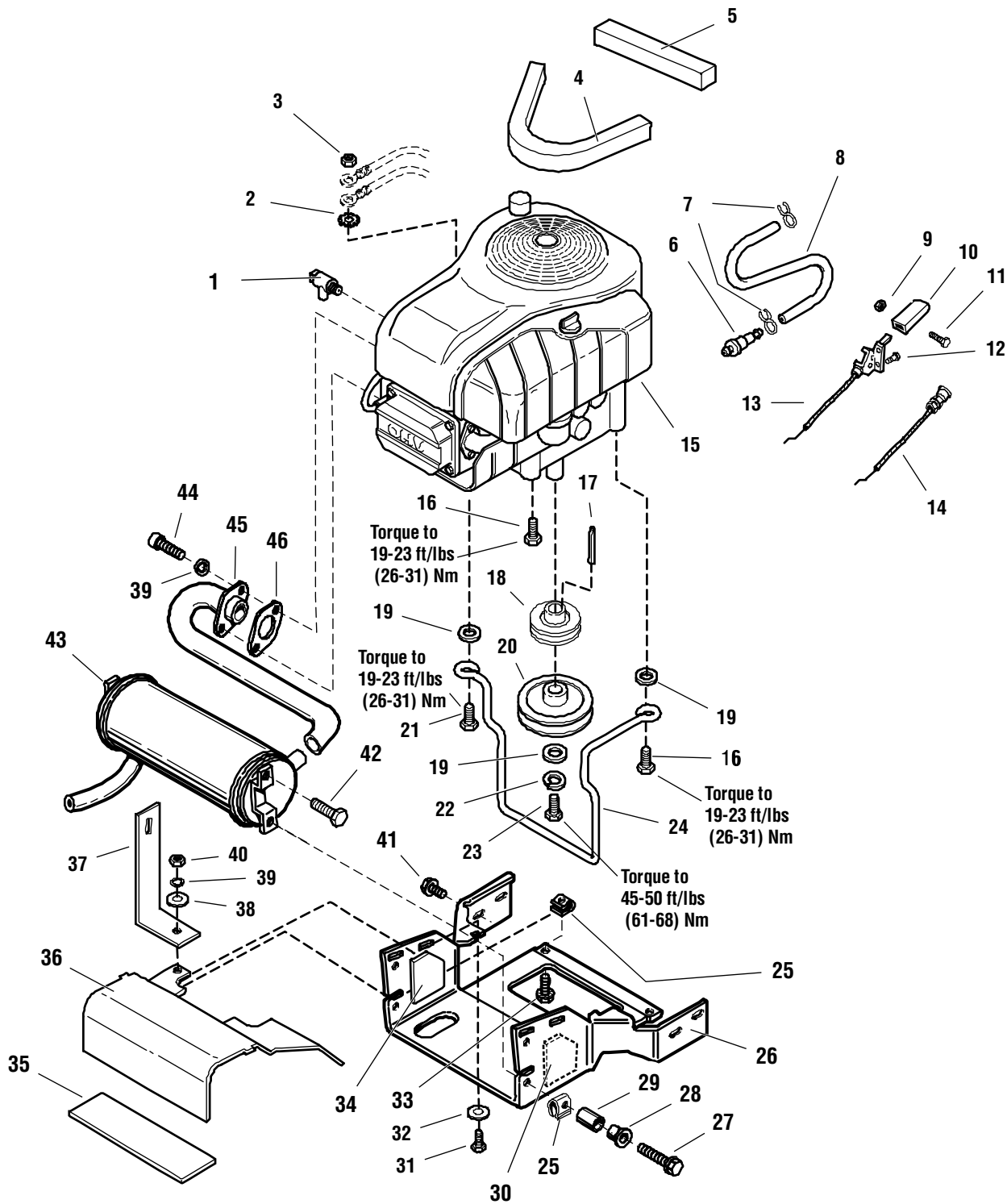
The above parts group applies to the following Mfg. Nos.:

1694655 - Regent
1694662 - 518H
1694664 - 2518H
1694926 - Regent
1694927 - 2518H

Engine Group - 18HP Briggs & Stratton

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

E986767



The above parts group applies to the following Mfg. Nos.:

- 1694658 - Regent
- 1694668 - 2518H
- 1694799 - Regent
- 1694801 - 2518H

Engine Group - 18HP Briggs & Stratton

REF NO	PART NO.	QTY.	DESCRIPTION
1	1708405	1	VALVE-SHUT OFF
2	2820427	1	LOCKWASHER, External Tooth 3/8
3	2816950	1	NUT, Hex 3/8-16
4	1723738	1	SEAL, Foam
5	1723213	1	SEAL, Foam
6	2173206	1	FILTER, Fuel
7	2860112	2	CLAMP, Hose Type E
8	1727209	1	HOSE, 12" Long
9	1933896	1	NUT, Nylon
10	1725337	1	KNOB, Slot
11	1960393	1	SCREW, #10-24
12	1960498	2	CAPSCREW, Hex Washer Head 1/4-14 x 5/8
13	1727018	1	CABLE, Throttle Control, 14" Long
14	1724015	1	CHOKE, Control, Push/Pull
15	*	1	ENGINE-18HP B&S INTEK SINGLE
16	1930598	3	CAPSCREW, Hex Washer Head, Taptite, 3/8-16 x 1-1/2
17	*	1	KEY, Hydro Only
18	*	1	PULLEY
19	1933263	3	WASHER
20	1719456	1	PULLEY, 5.40 O.D.
21	2860361	1	CAPSCREW, Hex Washer Head, Taptite, 3/8-16 x 2
22	1918199	1	LOCKWASHER, 7/16
23	1920594	1	CAPSCREW, 7/16-20 x 2
24	1719460	1	GUIDE-BELT
25	1935255	4	NUT, Speed 5/16-18
26	1723735	1	DUCT, Muffler
27	1930595	2	CAPSCREW, Hex Flange Lock, 5/16-18 x 1-1/4
28	1705248	2	PIVOT
29	1705249	2	SPACER
30	1727791	1	INSULATION, LH
31	1921333	1	CAPSCREW, 5/16-18 X 1
32	1919381	1	WASHER
33	1930591	2	CAPSCREW, Hex Flange Lock, 5/16-18 x 3/4
34	1727792	1	INSULATION, RH
35	1723336	1	INSULATION
36	1715006	1	DUCT, Muffler, Upper
37	1715509A	1	STRAP, Torque
38	1919326	1	WASHER
39	1917356	3	LOCKWASHER, 5/16
40	1917372	1	NUT, Hex 5/16-18
41	1924856	4	CAPSCREW, Hex Washer Head, Taptite, 5/16-18 x 1/2
42	1927428	2	CAPSCREW, Hex Washer Head, Taptite, 1/4-20 x 3/8
43	1717429	1	MUFFLER
44	1936228	2	CAPSCREW, 5/16-18 x 3/4, G8

Footnotes

* See Transmission Group

* See your local Briggs & Stratton distributor for parts.

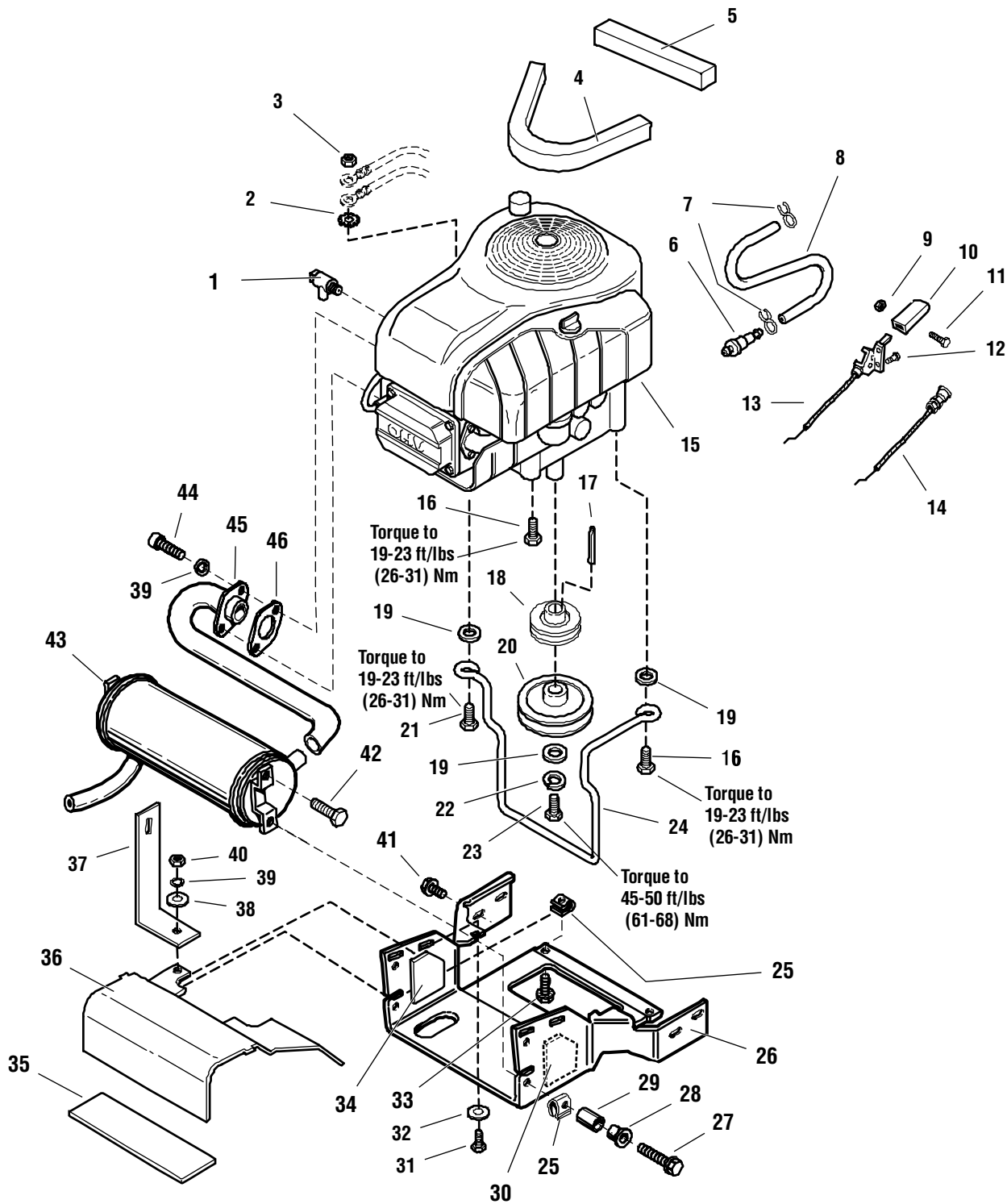
The above parts group applies to the following Mfg. Nos.:

1694658 - Regent
1694668 - 2518H
1694799 - Regent
1694801 - 2518H

Engine Group - 18HP Briggs & Stratton

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

E986767



The above parts group applies to the following Mfg. Nos.:

- 1694658 - Regent
- 1694668 - 2518H
- 1694799 - Regent
- 1694801 - 2518H

Engine Group - 18HP Briggs & Stratton

REF NO	PART NO.	QTY.	DESCRIPTION
45	1720567	1	PIPE, Exhaust
46	1650670	1	GASKET

Footnotes

- * See Transmission Group
- * See your local Briggs & Stratton distributor for parts.

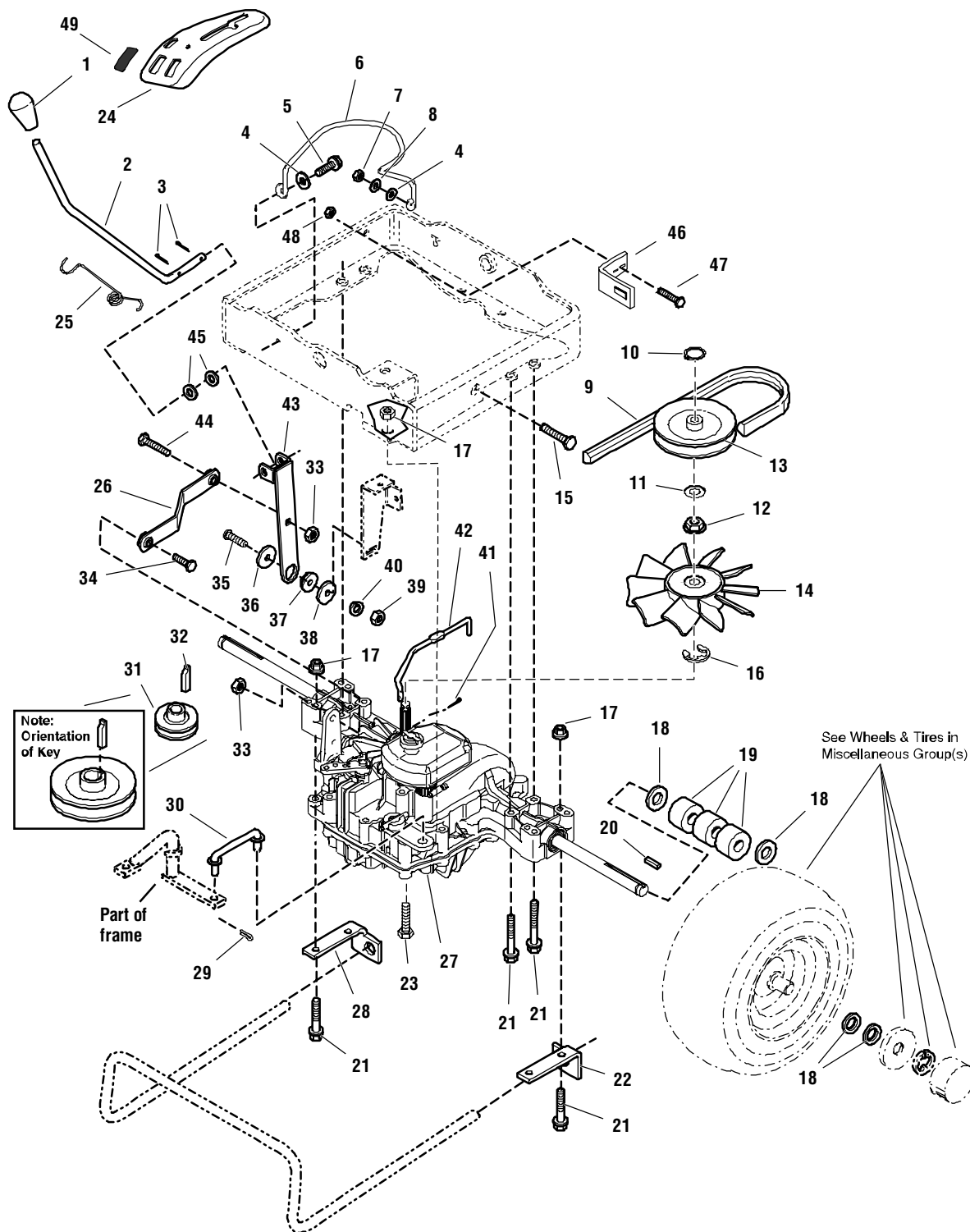
The above parts group applies to the following Mfg. Nos.:

1694658 - Regent
1694668 - 2518H
1694799 - Regent
1694801 - 2518H

Transmission Group - Tuff Torq K-46AA

986686

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

- | | |
|------------------|------------------|
| 1694655 - Regent | 1694801 - 2518H |
| 1694658 - Regent | 1694926 - Regent |
| 1694662 - 518H | 1694927 - 2518H |
| 1694664 - 2518H | |
| 1694668 - 2518H | |
| 1694799 - Regent | |

Transmission Group - Tuff Torq K-46AA

REF NO	PART NO.	QTY.	DESCRIPTION
1	1713843	1	KNOB
2	1724547	1	ROD
3	1918451	2	PIN, Cotter
4	1919326	2	WASHER
5	1960541	1	SCREW, Hex Washer Head Taptite, 5/16-18 x 3/4
6	1721007	1	STOP, Bel
7	1917372	1	NUT, Hex 5/16-18
8	1917356	1	LOCKWASHER, 5/16
9	1721130	1	V-BELT
10	*	1	SNAP RING
11	*	1	LOCKWASHER
12	*	1	SPLINE COLLAR
13	*	1	PULLEY
14	*	1	FAN
15	1921333	1	CAPSCREW, Hex Head, 5/16-18 x 1
16	*	3	E RING
17	1927557	5	NUT, Hex Flange Whizlock, 5/16-18
18	2860202	4	WASHER
19	1717451	6	SPACER
20	1717749	2	KEY
21	2860551	8	CAPSCREW, Hex Head Taptite, 5/16-18 x 2-1/2
22	1717427A	1	ANCHOR, Torsion Bar LH
23	1960585	1	CAPSCREW, Hex Head Flange Whizlock, 5/16-18 x 1-3/4
24	1724504	1	POD, Control Pod
25	1721041	1	SPRING
26	1724232	1	LINK, Transmission
27	1721021	1	TRANSMISSION ASSEMBLY
28	1717428A	1	ANCHOR, Torsion Bar RH
29	1918448	2	PIN, Cotter
30	1720998	1	ROD
31	1723497	1	PULLEY & HUB ASSEMBLY
32	2171241	1	KEY
33	1935048	2	NUT, Hex Two Way Lock, 5/16-18
34	1921977	1	CAPSCREW, Hex Head, 5/16-18 x 1-1/4
35	1960268	1	CARRIAGE BOLT, 3/8-16 x 1-1/4
36	1924356	1	WASHER
37	2108717	1	SPACER
38	1960534	1	WASHER
39	1916950	1	NUT, Hex, 3/8-16
40	1916965	1	LOCKWASHER, 3/8
41	1918447	1	PIN, Cotter
42	1721005	1	ROD
43	1724233	1	LEVER & CLEVIS ASSEMBLY
44	1931335	1	CARRIAGE BOLT, 5/16-18 x 1

Footnotes

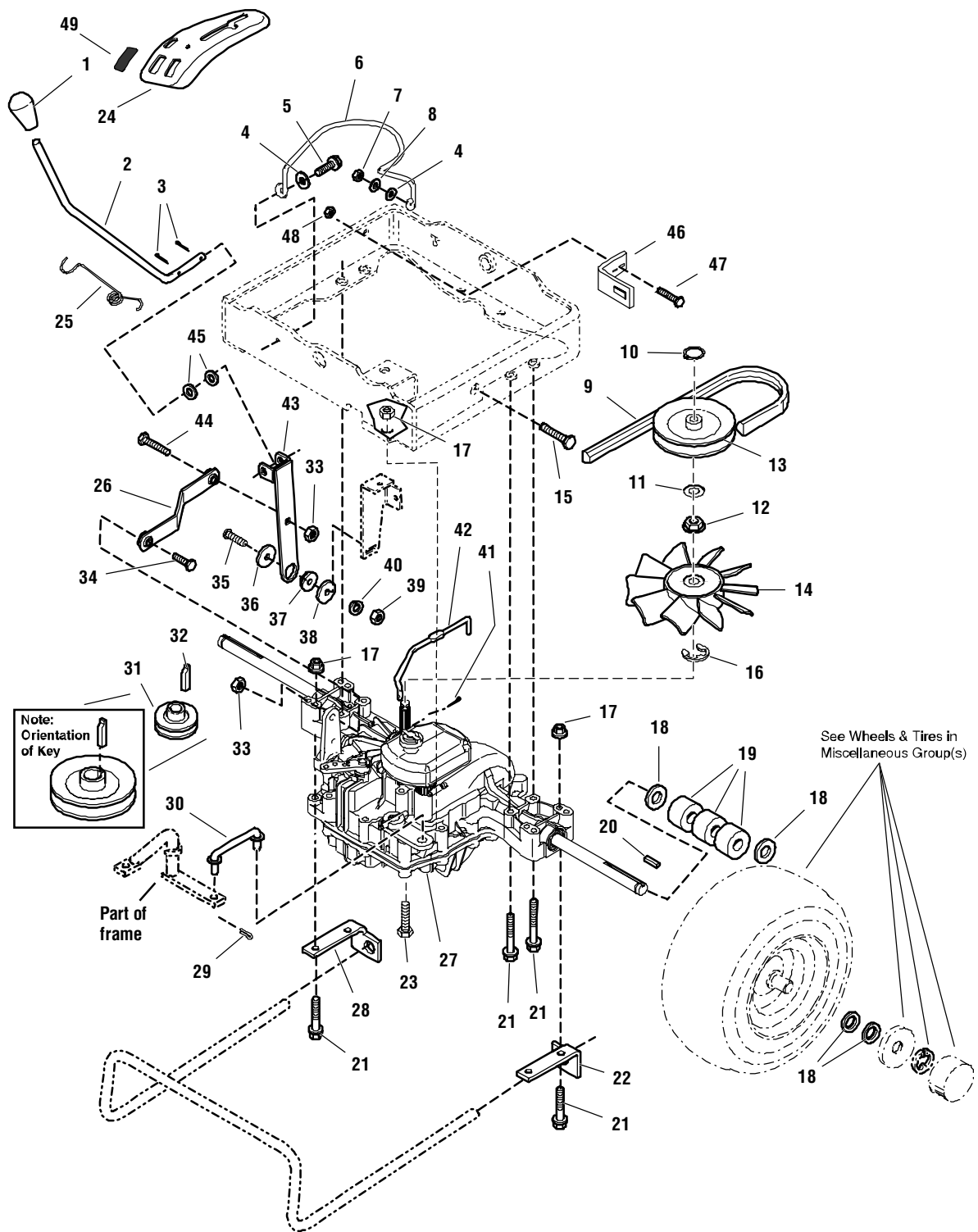
The above parts group applies to the following Mfg. Nos.:

1694655 - Regent 1694801 - 2518H
 1694658 - Regent 1694926 - Regent
 1694662 - 518H 1694927 - 2518H
 1694664 - 2518H
 1694668 - 2518H
 1694799 - Regent

Transmission Group - Tuff Torq K-46AA

986686

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

- | | |
|------------------|------------------|
| 1694655 - Regent | 1694801 - 2518H |
| 1694658 - Regent | 1694926 - Regent |
| 1694662 - 518H | 1694927 - 2518H |
| 1694664 - 2518H | |
| 1694668 - 2518H | |
| 1694799 - Regent | |

Transmission Group - Tuff Torq K-46AA

REF NO	PART NO.	QTY.	DESCRIPTION
45	1924359	2	WASHER
46	1726750A	1	BRACKET, Switch
47	1960252	2	CARRIAGE BOLT, 1/4-20 X 5/8
48	1960694	2	NUT, Flange, Nylon 1/4-20
49	1709188	2	PLUG

Footnotes

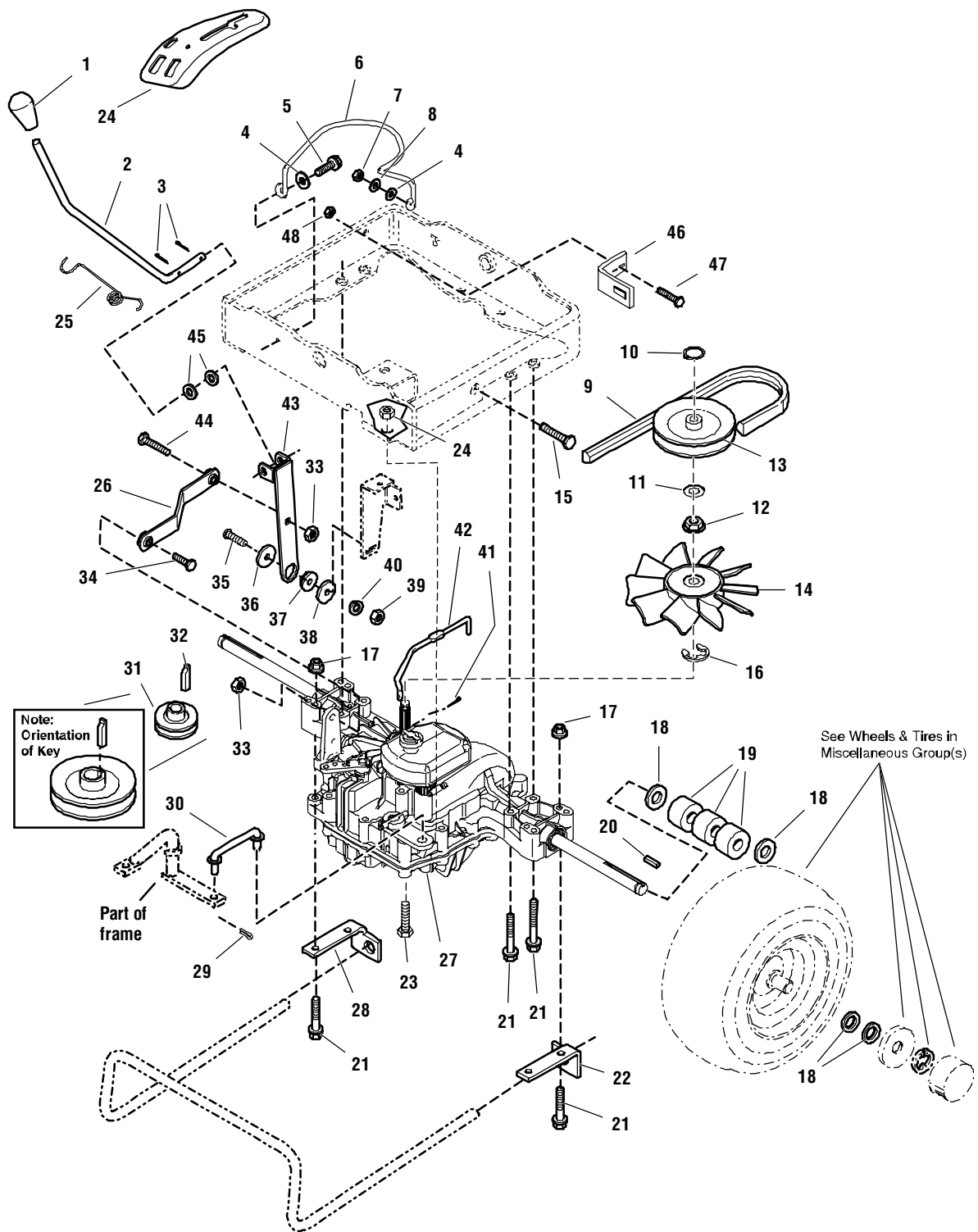
The above parts group applies to the following Mfg. Nos.:

1694655 - Regent 1694801 - 2518H
1694658 - Regent 1694926 - Regent
1694662 - 518H 1694927 - 2518H
1694664 - 2518H
1694668 - 2518H
1694799 - Regent

Transmission Group - Tuff Torq K-46AA

986881

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:
1694804 - Regent

Transmission Group - Tuff Torq K-46AA

REF NO	PART NO.	QTY.	DESCRIPTION
1	1713843	1	KNOB
2	1724547	1	ROD
3	1918451	2	PIN, Cotter
4	1919326	2	WASHER
5	1960541	1	SCREW, Hex Washer Head Taptite, 5/16-18 x 3/4
6	1721007	1	STOP, Bel
7	1917372	1	NUT, Hex 5/16-18
8	1917356	1	LOCKWASHER, 5/16
9	1721130	1	V-BELT
10	*	1	SNAP RING
11	*	1	LOCKWASHER
12	*	1	SPLINE COLLAR
13	*	1	PULLEY
14	*	1	FAN
15	1921333	1	CAPSCREW, Hex Head, 5/16-18 x 1
16	*	3	E RING
17	1927557	5	NUT, Hex Flange Whizlock, 5/16-18
18	2860202	4	WASHER
19	1717451	6	SPACER
20	1717749	2	KEY
21	2860551	8	CAPSCREW, Hex Head Taptite, 5/16-18 x 2-1/2
22	1717427A	1	ANCHOR, Torsion Bar LH
23	1960585	1	CAPSCREW, Hex Head Flange Whizlock, 5/16-18 x 1-3/4
24	1724504	1	POD, Control Pod
25	1721041	1	SPRING
26	1724232	1	LINK, Transmission
27	1721021	1	TRANSMISSION ASSEMBLY
28	1717428A	1	ANCHOR, Torsion Bar RH
29	1918448	2	PIN, Cotter
30	1720998	1	ROD
31	1723497	1	PULLEY & HUB ASSEMBLY
32	2805100	1	KEY
33	1935048	2	NUT, Hex Two Way Lock, 5/16-18
34	1921977	1	CAPSCREW, Hex Head, 5/16-18 x 1-1/4
35	1960268	1	CARRIAGE BOLT, 3/8-16 x 1-1/4
36	1924356	1	WASHER
37	2108717	1	SPACER
38	1960534	1	WASHER
39	1916950	1	NUT, Hex, 3/8-16
40	1916965	1	LOCKWASHER, 3/8
41	1918447	1	PIN, Cotter
42	1721005	1	ROD
43	1724233	1	LEVER & CLEVIS ASSEMBLY
44	1931335	1	CARRIAGE BOLT, 5/16-18 x 1

Footnotes

* Comes With Hydro Transaxle

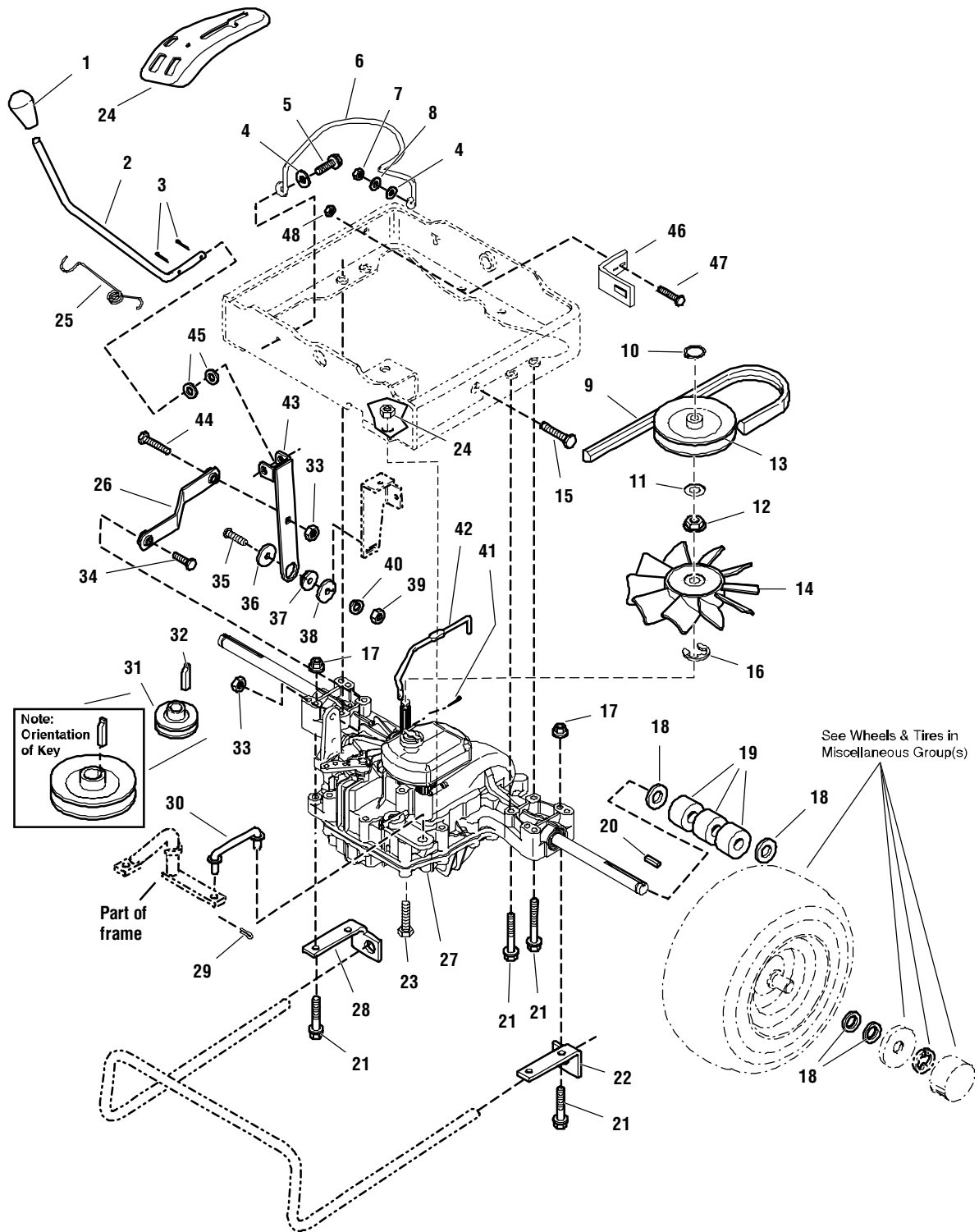
The above parts group applies to the following Mfg. Nos.:

1694804 - Regent

Transmission Group - Tuff Torq K-46AA

986881

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:
1694804 - Regent

Transmission Group - Tuff Torq K-46AA

REF NO	PART NO.	QTY.	DESCRIPTION
45	1924359	2	WASHER
46	1726750A	1	BRACKET, Switch
47	1960252	2	CARRIAGE BOLT, 1/4-20 X 5/8
48	1960694	2	NUT, Flange, Nylon 1/4-20

Footnotes

* Comes With Hydro Transaxle

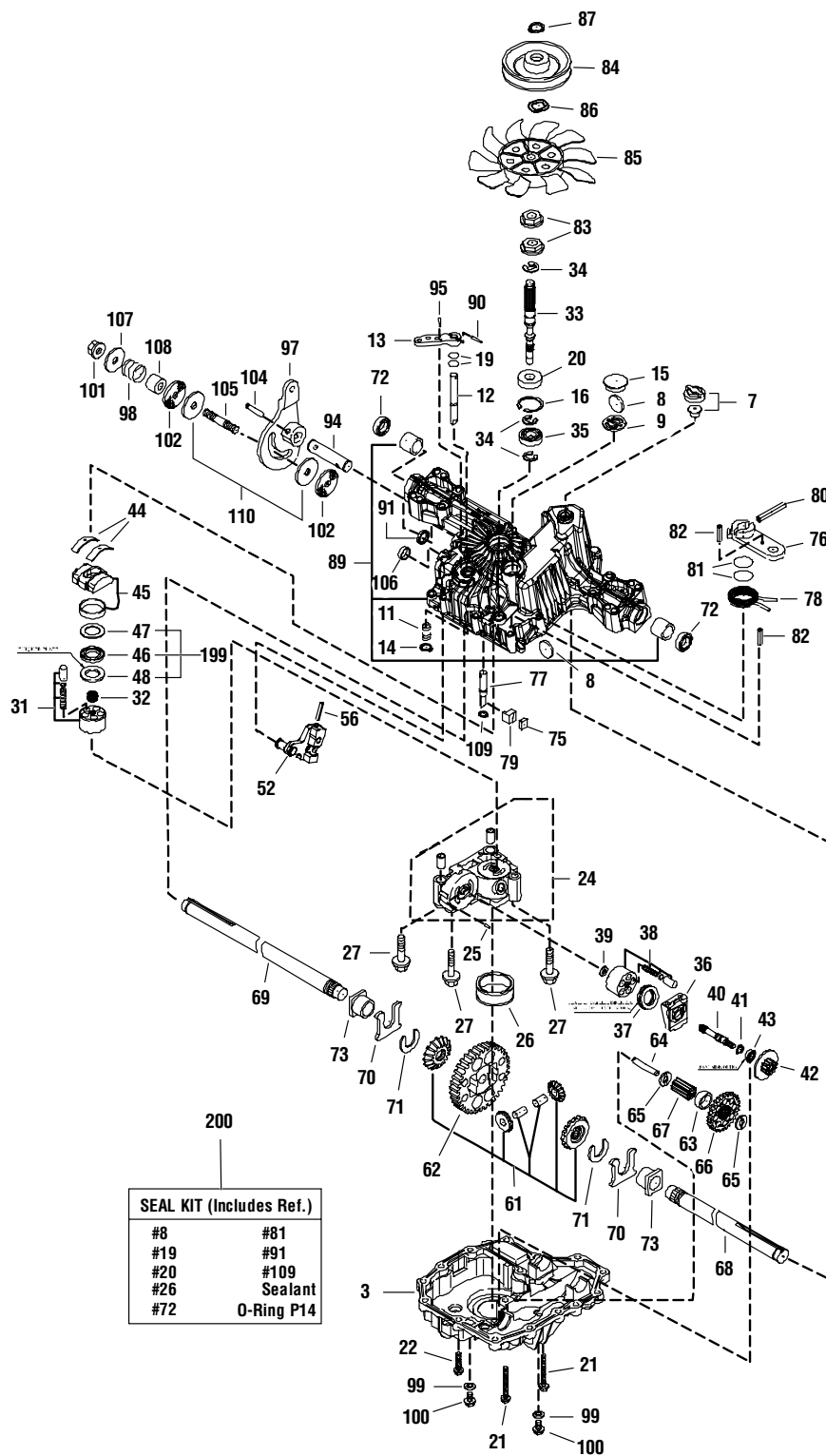
The above parts group applies to the following Mfg. Nos.:

1694804 - Regent

Transmission SERVICE PARTS - Tuff Torq K-46AA

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

1721021



The above parts group applies to the following Mfg. Nos.:

- | | |
|------------------|------------------|
| 1694655 - Regent | 1694801 - 2518H |
| 1694658 - Regent | 1694804 - Regent |
| 1694662 - 518H | 1694926 - Regent |
| 1694664 - 2518H | 1694927 - 2518H |
| 1694668 - 2518H | |
| 1694799 - Regent | |

Transmission SERVICE PARTS - Tuff Torq K-46AA

REF NO	PART NO.	QTY.	DESCRIPTION
3	1724278	1	LOWER HOUSING
7	1718052	1	VENT VALVE
8	1724279	2	MAGNET
9	1724280	1	HOLDER, Magnet
11	1708684	2	SPRING
12	1724281	1	SHAFT, Bypass
13	1720418	1	LEVER
14	1718061	1	RING
15	1724282	1	SEALING CAP
16	1708650	1	RING, Snap
19	1708691	2	"O" RING
20	1724283	1	SEAL
21	1707789	14	SCREW, Tapping
22	1724284	2	TAPPING SCREW
24	1724285	1	CENTER CASE
25	1718070	1	PIN
26	1718071	1	FILTER
27	1720805	3	BOLT
31	1724289	1	CYLINDER BLOCK
32	1724290	1	SPRING, Pump
33	1724291	1	PUMP SHAFT
34	1718076	3	RING
35	1708673	1	BEARING
36	1718077	1	HOUSING
37	1718078	1	BEARING
38	1724292	1	CYLINDER BLOCK
39	1718084	1	WASHER
40	1724293	1	SHAFT MOTOR
41	1708672	1	RING, SNAP
42	1724294	1	MOTOR GEAR
43	1718083	1	BEARING
44	1718089	2	THRUST METAL
45	1720426	1	SWASH PLATE
46	1718086	1	BEARING
47	1718087	1	THRUST PLATE
48	1718088	1	THRUST PLATE
52	1724295	1	CONTROL ARM
56	1724296	1	SPRING PIN
61	1724297	2	DIFFERNIAL PINION
62	1724298	1	FINAL GEAR
63	1724299	1	COLLAR, Fina
64	1724300	1	REDUCTION SHAFT
65	1720439	2	WASHER
66	1724301	1	REDUCTION GEAR

Footnotes

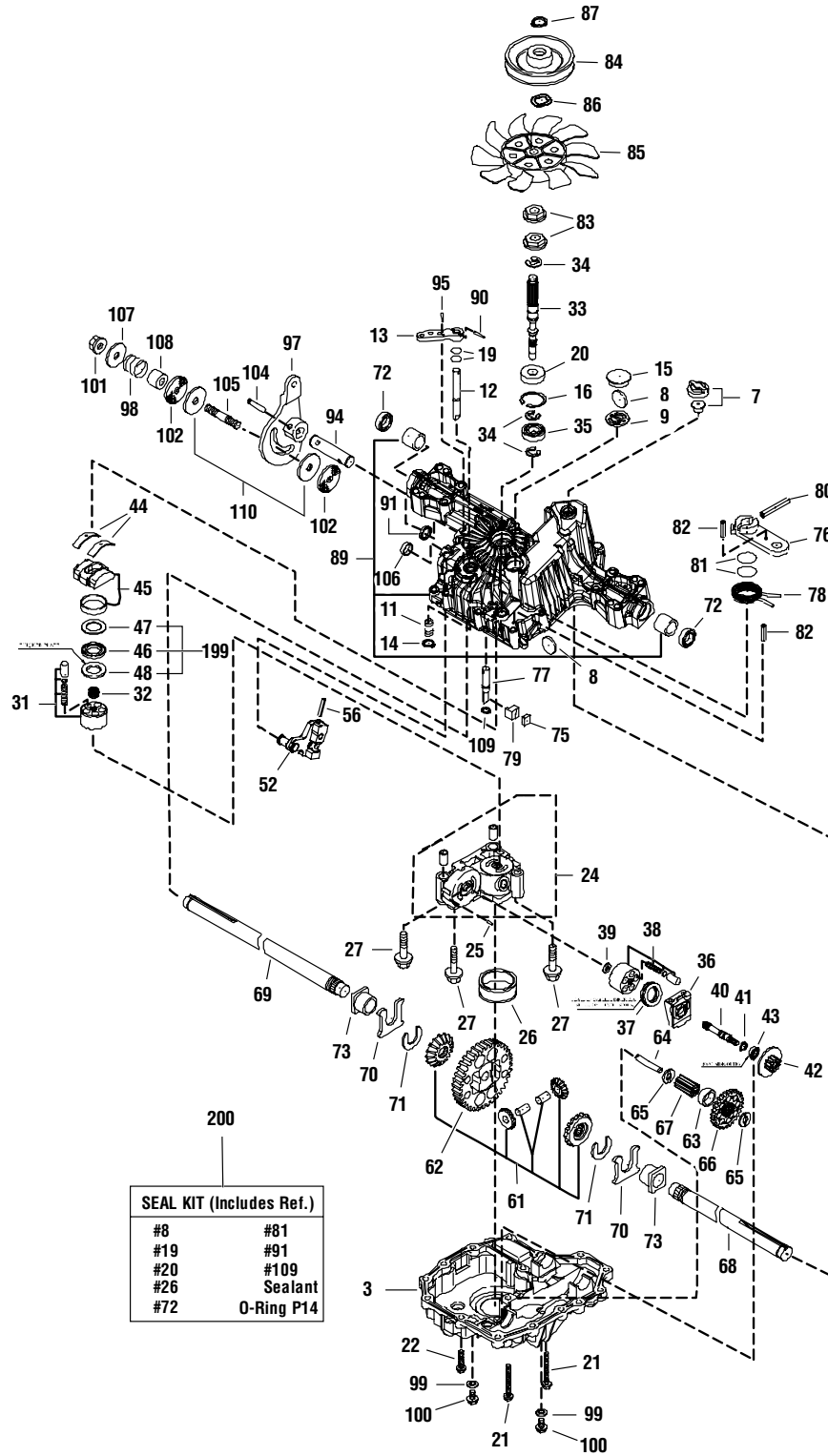
The above parts group applies to the following Mfg. Nos.:

1694655 - Regent	1694801 - 2518H
1694658 - Regent	1694804 - Regent
1694662 - 518H	1694926 - Regent
1694664 - 2518H	1694927 - 2518H
1694668 - 2518H	
1694799 - Regent	

Transmission SERVICE PARTS - Tuff Torq K-46AA

1721021

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

- | | |
|------------------|------------------|
| 1694655 - Regent | 1694801 - 2518H |
| 1694658 - Regent | 1694804 - Regent |
| 1694662 - 518H | 1694926 - Regent |
| 1694664 - 2518H | 1694927 - 2518H |
| 1694668 - 2518H | |
| 1694799 - Regent | |

Transmission SERVICE PARTS - Tuff Torq K-46AA

REF NO	PART NO.	QTY.	DESCRIPTION
67	1724302	1	FINAL PINION
68	1724303	1	AXLE SHAFT
69	1724304	1	AXLE SHAFT R
70	1718112	2	THRUST WASHER
71	1718113	2	RING
72	1718111	2	SEAL
73	1718110	2	BUSHING
75	1724305	1	SHOE, Brake
76	1724306	1	ARM, Brake
77	1724307	1	SHAFT, Brake
78	1724308	1	RETURN SPRING
79	1724309	1	ACTUATOR, Brake
80	1724310	1	PIN
81	1708690	2	"O" RING
82	1724311	2	PIN, Spring
83	1724312	2	SPLINE COLLAR
84	1724313	1	PULLEY
85	1724314	1	FAN
86	1724315	1	LOCKWASHER
87	1724316	2	SNAP RING
89	1724317	1	UPPER HOUSING
90	1707839	1	SPRING PIN
91	1724318	1	OIL SEAL
94	1724319	1	CONTROL SHAFT
95	1720421	1	PIN
97	1724321	1	CONTROL LEVER
98	1720430	1	SPRING, Friction
99	1724323	2	WASHER, Seal
100	1724324	2	SCREW, Cap
101	1720437	1	LOCK NUT
102	1720432	2	WASHER
104	1718100	1	PIN, Roll
105	1720422	1	STUD BOLT
106	1720427	1	PLUG
107	1720431	1	WASHER
108	1720429	1	COLLAR
110	1724320	2	FRICTION PLATE
199	1724942	1	BEARING
200	1727541	1	K46 SEAL KIT (All Models)

Footnotes

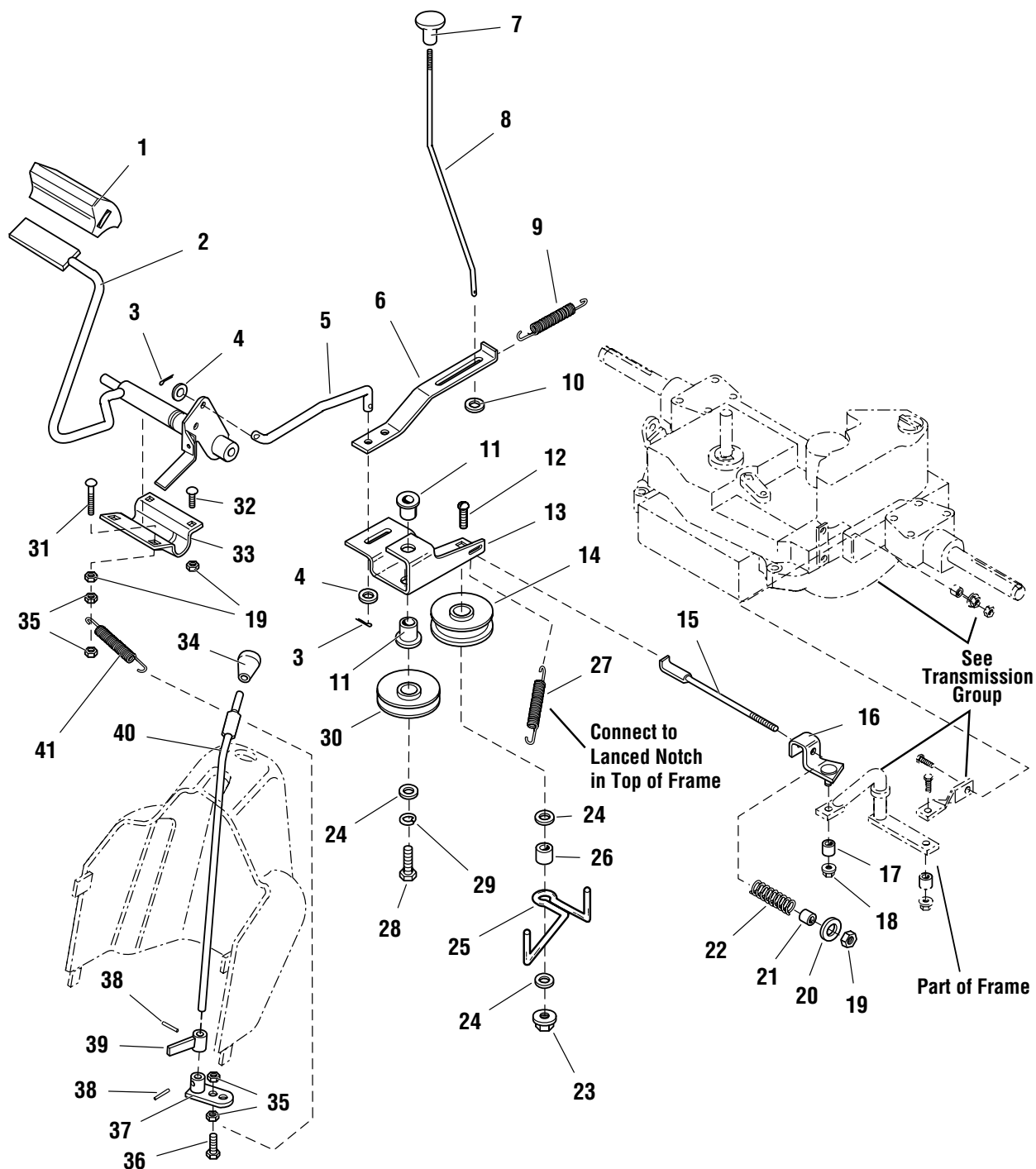
The above parts group applies to the following Mfg. Nos.:

1694655 - Regent	1694801 - 2518H
1694658 - Regent	1694804 - Regent
1694662 - 518H	1694926 - Regent
1694664 - 2518H	1694927 - 2518H
1694668 - 2518H	
1694799 - Regent	

Controls Group

985854

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

- | | |
|------------------|------------------|
| 1694655 - Regent | 1694801 - 2518H |
| 1694658 - Regent | 1694926 - Regent |
| 1694662 - 518H | 1694927 - 2518H |
| 1694664 - 2518H | |
| 1694668 - 2518H | |
| 1694799 - Regent | |

Controls Group

REF NO	PART NO.	QTY.	DESCRIPTION
1	1704849	1	PAD, Brake Black Rubber
2	1717994A	1	FOOT PEDAL & BRAKE ARM ASSEMBLY
3	1918451	2	PIN, Cotter, 1/8 X 3/4
4	1919326	2	WASHER
5	1717115	1	ROD
6	1717439	1	LEVER, Parking
7	1713855	1	KNOB
8	1714385	1	ROD
9	2165068	1	SPRING, Extension
10	1921319	1	WASHER
11	1663114	2	BUSHING
12	1931355	1	CARRIAGE BOLT, 3/8-16 x 2-1/4
13	1717438	1	ARM, Idler
14	1721133	1	PULLEY, Idler
15	1717440	1	ROD
16	1717728	1	GUIDE BELT & STUD ASSEMBLY
17	1703900	1	SPACER
18	1935048	1	NUT, Hex Flange, 5/16-18
19	1919438	5	NUT, Hex Lock, 5/16-18
20	1919381	1	WASHER
21	1705249	1	SPACER
22	1708360	1	SPRING, Compression
23	1928352	1	NUT, Hex Head Whiz Lock, 3/8-16
24	1924940	3	WASHER
25	1721276	1	STOP, Belt
26	1667811	1	SPACER
27	1719590	1	SPRING, Extension
28	1921971	1	CAPSCREW, Hex Head, 3/8-16 x 1-3/4
29	1916965	1	LOCKWASHER, 3/8
30	1721134	1	PULLEY
31	1960555	1	CARRIAGE BOLT, 5/16-18 x 1-1/2
32	1931333	3	CARRIAGE BOLT, 5/16-18 x 3/4
33	1713784	1	CLAMP
34	1713843	1	KNOB
35	1917372	4	NUT, 5/16-18
36	1921333	1	CAPSCREW, Hex Head, 5/16-18 x 1
37	1719534A	1	ARM & HUB ASSEMBLY
38	2816001	2	PIN, SPRING
39	1719422A	1	HUB & BAR ASSEMBLY
40	1719532	1	SHAFT, Control
41	1707002	1	SPRING, Extension

Footnotes

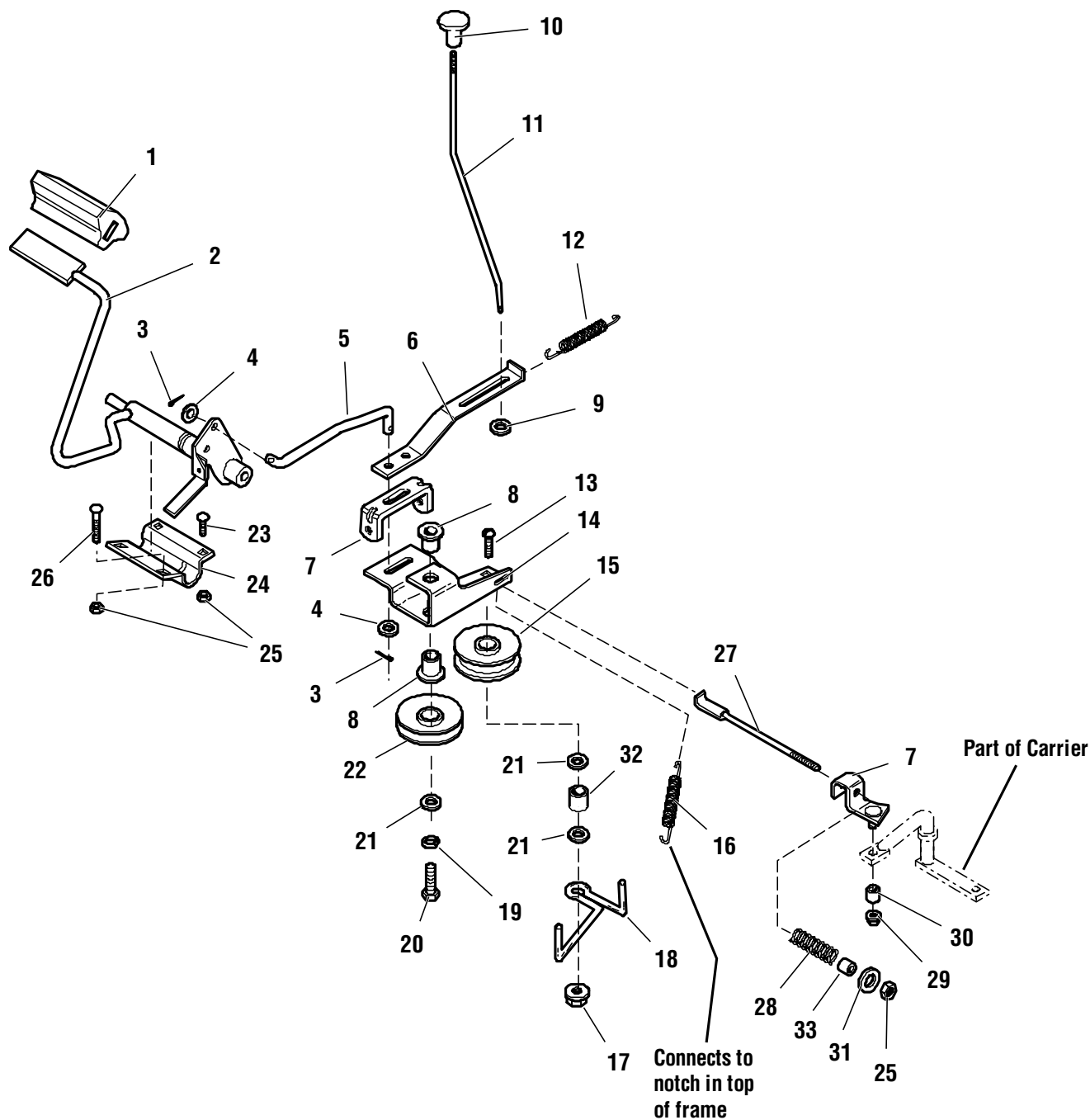
The above parts group applies to the following Mfg. Nos.:

1694655 - Regent	1694801 - 2518H
1694658 - Regent	1694926 - Regent
1694662 - 518H	1694927 - 2518H
1694664 - 2518H	
1694668 - 2518H	
1694799 - Regent	

Controls Group

986880

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:
1694804 - Regent

Controls Group

REF NO	PART NO.	QTY.	DESCRIPTION
1	1704849	1	PAD, Brake
2	1717994A	1	FOOT PEDAL ASSEMBLY
3	1918451	2	PIN, Cotter, 1/8 x 3/4
4	1919326	2	WASHER, Plain, 5/16
5	1717115	1	ROD, Clutch
6	1717439	1	LEVER, Parking Brake
7	1717728	1	GUIDE, Brake Rod
8	1663114	2	BUSHING, Plastic, 5/8
9	1921319	1	WASHER, Plain, 1/4
10	1713855	1	KNOB, Plastic, Parking Brake
11	1714385	1	ROD, Parking Brake
12	2165068	1	SPRING, Parking Brake
13	1931355	1	CARRIAGE BOLT, 3/8-16 x 2-1/4
14	1717438	1	BRACKET, Idler
15	1721133	1	PULLEY, Backside
16	1719590	1	SPRING, Idler
17	1928352	1	NUT, Hex Flange Whiz Lock, 3/8-16
18	1721276	1	BELT STOP
19	1916965	1	LOCKWASHER, 3/8
20	1921971	1	CAPSCREW, Hex Head, 3/8-16 x 1-3/4
21	1924940	3	WASHER, Plain, 3/8
22	1721134	1	PULLEY, Idler, V
23	1931333	3	CARRIAGE BOLT, 5/16-18 x 3/4
24	1713784	1	CLAMP, Tube
25	1919438	5	NUT, Hex Nylon Lock, 5/16-18
26	1960555	1	CARRIAGE BOLT, 5/16-18 x 1 1/2
27	1717440	1	ROD, Brake
28	1708360	1	SPRING
29	1935048	1	NUT, Hex Flange Lock, 5/16-18
30	1703900	1	SPACER
31	1919381	1	WASHER, 5/16 x 1
32	1667811	1	SPACER
33	1705249	1	SPACER

Footnotes

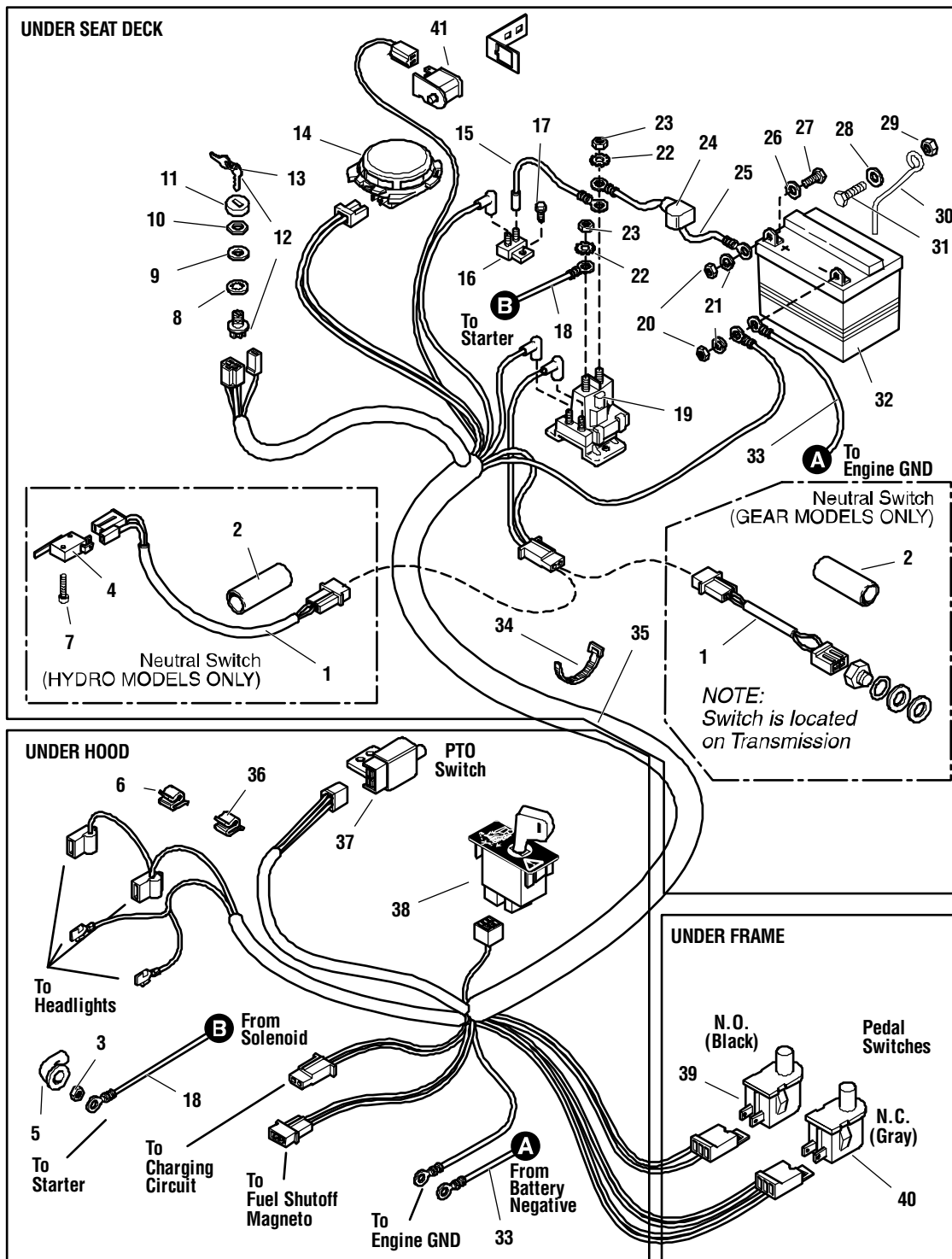
The above parts group applies to the following Mfg. Nos.:

1694804 - Regent

Electrical Group

986692

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

- | | |
|------------------|------------------|
| 1694655 - Regent | 1694801 - 2518H |
| 1694658 - Regent | 1694804 - Regent |
| 1694662 - 518H | 1694926 - Regent |
| 1694664 - 2518H | 1694927 - 2518H |
| 1694668 - 2518H | |
| 1694799 - Regent | |

Electrical Group

REF NO	PART NO.	QTY.	DESCRIPTION
1	1719837	1	WIRE ASSEMBLY, Neutral Switch (Hydro Models)
1	1715011	1	WIRE ASSEMBLY, Neutral Switch (Gear Models)
2	1715014	1	TUBE, Shrink
3	1960294	1	NUT, Hex Flange, Whiz Lock, 1/4-20
4	1676123	1	SWITCH, Neutral Safety
5	2122023	1	COVER, Terminal
6	2934683	1	CLIP, Tinnerman
7	1724593	2	CAPSCREW, Round Head, Phillips, #4 - 40 x 3/4
8	1960547	1	LOCKWASHER, Internal Tooth, 5/8
9	2101025	3	WASHER, 5/8
10	1717549	1	NUT, Hex, Flange, 5/8-32
11	1717550	1	COVER, Ignition
12	1686734	1	SWITCH, Ignition, 6-Pole (Includes Ref. 8, 9, 10, 11 & 13)
13	1717163	1	IGNITION KEY (Set of 2)
14	1718981	1	SWITCH, Seat
15	1665237	1	WIRE ASSEMBLY
16	1665238	1	CIRCUIT BREAKER
17	1927429	2	CAPSCREW, Taptite Hex Washer Head, 1/4-20 x 5/8
18	1703484	1	CABLE, # 6 x 42-1/2 long (Solenoid to Starter)
19	1686981	1	SOLENOID
20	2816622	2	NUT, Hex, 1/4-20
21	2816964	2	LOCKWASHER, 1/4
22	2820426	2	LOCKWASHER, External Tooth, 5/16
23	2820263	2	NUT, Hex, 5/16-24 NF
24	1677296	1	BOOT, Insulator
25	1716549	1	CABLE, #6 x 10 Long, with 2 Ring Terminals
26	2821319	2	WASHER, Plain, 1/4
27	2823341	2	CAPSCREW, Hex Head, 1/4-20 x 3/4
28	1919326	1	WASHER, Plain, 5/16
29	1919438	1	NUT, Hex Nylon Lock, 5/16-18
30	1723048	1	ROD, Battery Hold Down
31	1921332	1	CAPSCREW, Hex Head, 5/16-18 x 3/4
32	1685215	1	BATTERY
33	1723109	1	CABLE, # 6 x 52-1/2 long (Battery to Ground)
34	1701011	1	TIE-SELF LOCKING (Qty 2 on Gear Models)
35	1726628	1	HARNESS, Wiring (G & H/C)
35	1726624	1	HARNESS, Wiring (Hydro)
35	1727759	1	HARNESS, Wiring (H/C w/Elec Clutch)
36	2172434	2	CLIP, Wire
37	1726774	1	SWITCH, Neutral Start
38	1726556	1	MODULE, No-Mow
39	1720411	1	SWITCH, Pedal, N.O., Black
40	1720401	1	SWITCH, Pedal, N.C., Gray
41	1704379	1	SWITCH

Footnotes

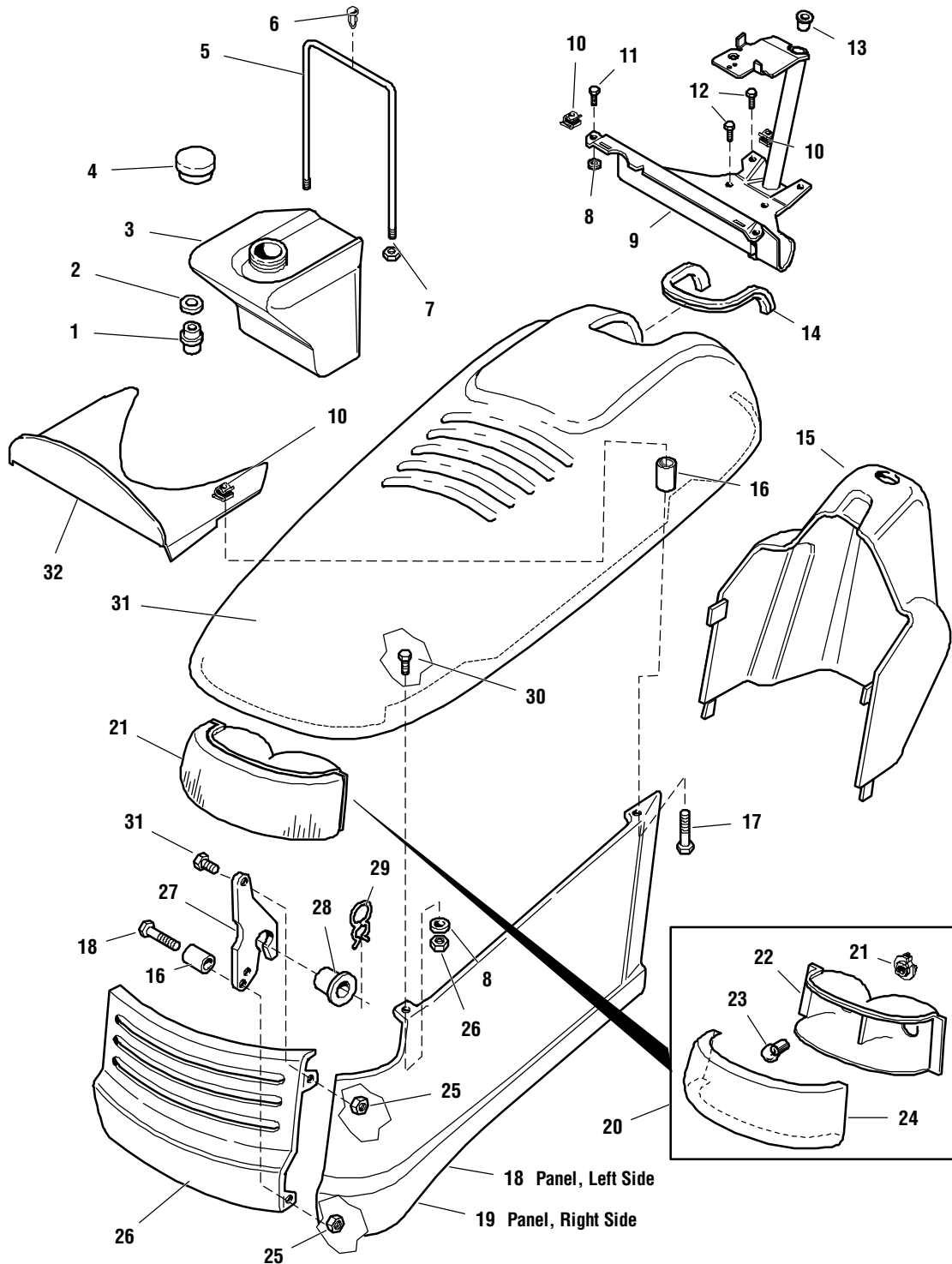
The above parts group applies to the following Mfg. Nos.:

1694655 - Regent	1694801 - 2518H
1694658 - Regent	1694804 - Regent
1694662 - 518H	1694926 - Regent
1694664 - 2518H	1694927 - 2518H
1694668 - 2518H	
1694799 - Regent	

Hood, Dash & Fuel Tank Group

986688

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.



The above parts group applies to the following Mfg. Nos.:

- | | |
|------------------|------------------|
| 1694655 - Regent | 1694801 - 2518H |
| 1694658 - Regent | 1694804 - Regent |
| 1694662 - 518H | 1694926 - Regent |
| 1694664 - 2518H | 1694927 - 2518H |
| 1694668 - 2518H | |
| 1694799 - Regent | |

Hood, Dash & Fuel Tank Group

REF NO	PART NO.	QTY.	DESCRIPTION
1	1674792	1	ELBOW
2	1726400	1	BUSHING
3	1726636	1	TANK, Fuel
4	1714020	1	CAP, Fuel Tank
5	1715044	1	STRAP
6	1704351	1	FASTENER, Panel
7	1919438	2	NUT, Hex Lock, 5/16-18
8	1921319	A/R	WASHER, 1/4 (2 used for Hood, A/R for Bulkhead)
9	1726965A	1	BULKHEAD & TUBE ASSEMBLY, Electric PTO
9	1726785A	1	BULKHEAD & TUBE ASSEMBLY, Manual PTO
10	1960368	6	NUT, Speed
11	1722737	4	SCREW, Hex Washer Head Taptite, 1/4-20 x 1/2
12	1925003	4	SCREW, Hex Washer Head Taptite, 1/4-20 x 1/2
13	2176440	1	BUSHING
14	1661348	2	MOLDING
15	1726924	1	DASHBOARD
16	1710703	2	SPACER
17	1922837	2	CAPSCREW, Hex Head, 1/4 - 20 x 1-1/2
18	1719484C	1	PANEL, Hood, LH
19	1719485C	1	PANEL, Hood, RH
20	1714353	1	HEADLIGHT ASSEMBLY (Includes Ref. Nos. 22, 23, 24 & 25)
21	1714787	2	SOCKET, Light
22	1714786	1	BEZEL, Housing
23	1677371	2	BULB, #1156
24	1714785	1	LENS, Headlight
25	1920397	6	NUT, Hex Lock, 1/4-20
26	1714352C	1	GRILLE
27	1714875A	2	HINGE
28	1704626	2	SPACER
29	1704628	2	PIN, Quick
30	1960295	6	CAPSCREW, Hex Head Flange Lock, 1/4-20 x 5/8
31	1719483C	1	HOOD-REGENT w/LOUVERS (ORANGE)
32	1727005A	1	DUCT, Cooling

Footnotes

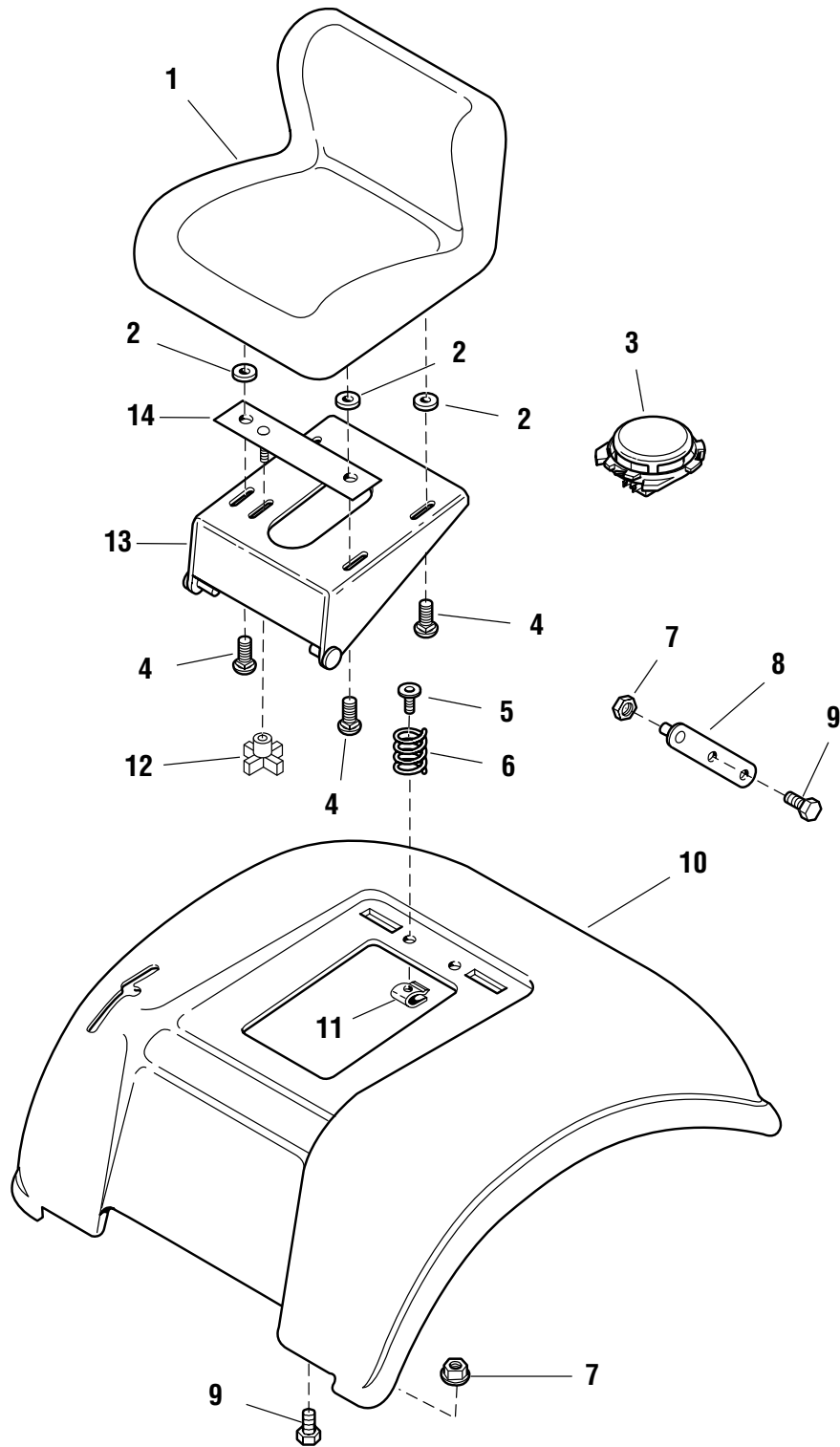
The above parts group applies to the following Mfg. Nos.:

1694655 - Regent	1694801 - 2518H
1694658 - Regent	1694804 - Regent
1694662 - 518H	1694926 - Regent
1694664 - 2518H	1694927 - 2518H
1694668 - 2518H	
1694799 - Regent	

Seat & Seat Deck Group

986201

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:
1694658 - Regent

Seat & Seat Deck Group

REF NO	PART NO.	QTY.	DESCRIPTION
1	1713839	1	SEAT
2	1919381	4	WASHER
3	1718981	1	SWITCH, Seat
4	1716654	4	CARRIAGE BOLT, 5/16-18 x 3/4
5	1960486	2	SCREW, Flat Head, 5/16-18 x 1-1/4
6	1708360	2	SPRING, Compression
7	1931277	6	NUT, Hex Head Whiz Lock, 5/16-18
8	1713758	2	BAR
9	1930591	6	CAPSCREW, Hex Head, 5/16-18 x 3/4
10	1721440	1	DECK, Seat, Orange
11	1935255	2	NUT, Speed 5/16-18
12	1670578	1	KNOB
13	1722618	1	SUPPORT & PIN ASSEMBLY
14	1722655	1	CLAMP & SCREW ASSEMBLY

Footnotes

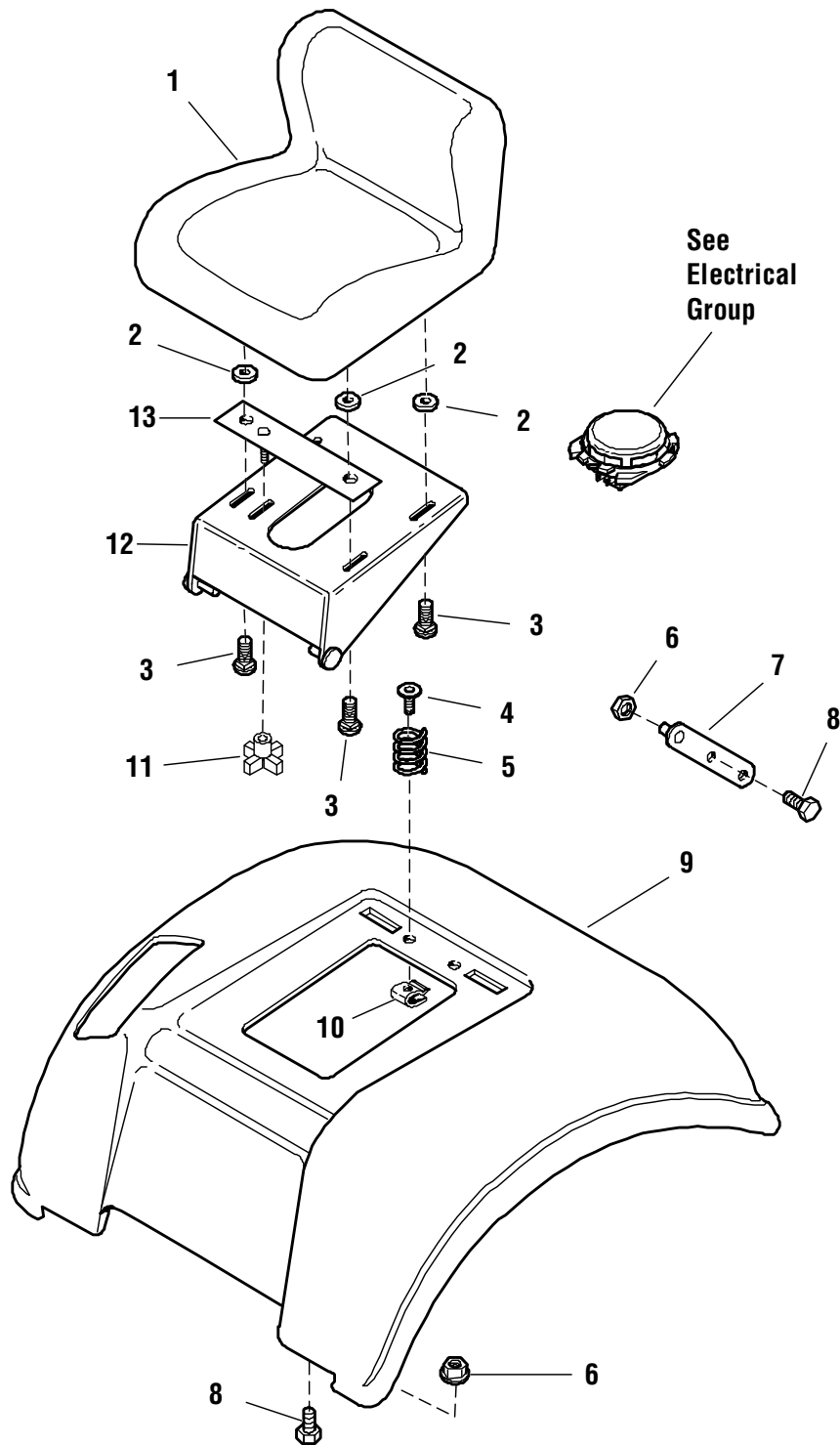
The above parts group applies to the following Mfg. Nos.:

1694658 - Regent

Seat & Seat Deck Group

986393

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

1694655 - Regent	1694804 - Regent
1694662 - 518H	1694926 - Regent
1694664 - 2518H	1694927 - 2518H
1694668 - 2518H	
1694799 - Regent	
1694801 - 2518H	

Seat & Seat Deck Group

REF NO	PART NO.	QTY.	DESCRIPTION
1	1725486	1	SEAT
2	1919381	2	WASHER
3	1716654	4	CARRIAGE BOLT, 5/16-18 x 3/4
4	1960486	2	SCREW, Flat Head, 5/16-18 x 1-1/4
5	1708360	2	SPRING, Compression
6	1931277	6	NUT, Hex Head Whiz Lock, 5/16-18
7	1713758	2	BAR
8	1930591	6	CAPSCREW, Hex Head Whiz Lock Flange, 5/16-18 x 3/4
9	1714317C	1	DECK, Seat
10	1935255	2	NUT, Speed 5/16-18
11	1670578	1	KNOB
12	1725533	1	SUPPORT & PIN ASSEMBLY
13	1725530	1	CLAMP & SCREW ASSEMBLY

Footnotes

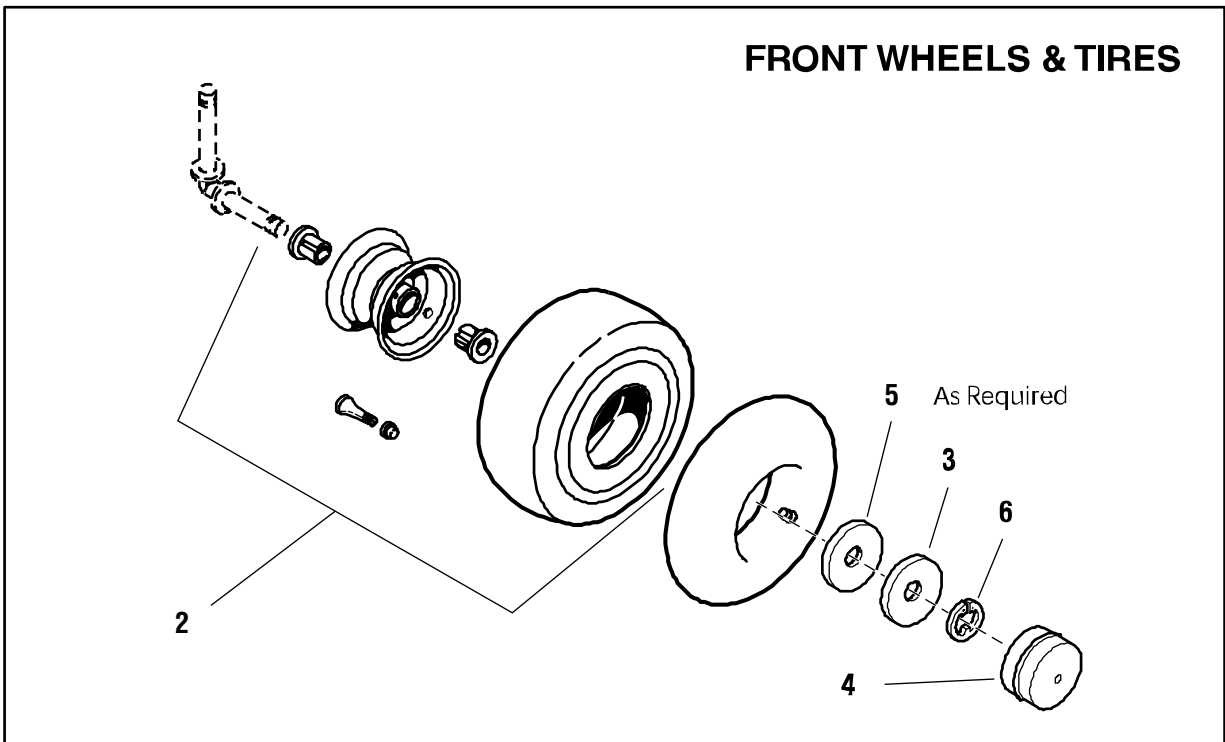
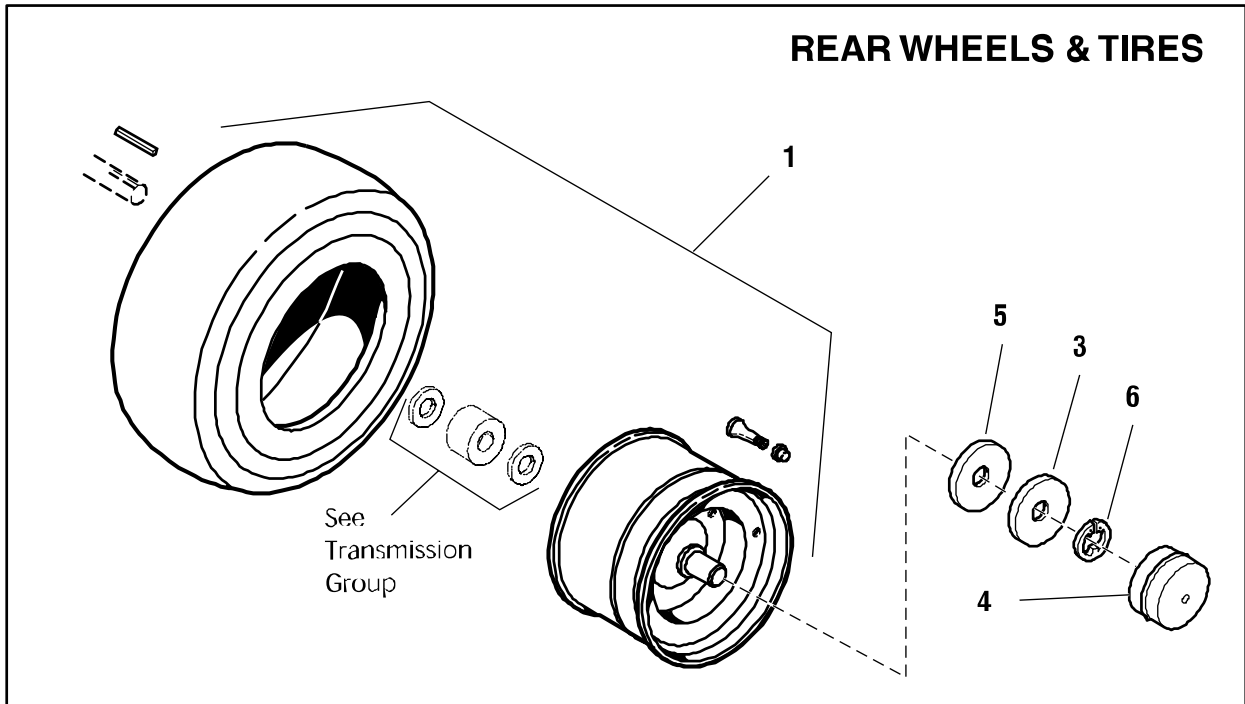
The above parts group applies to the following Mfg. Nos.:

1694655 - Regent	1694804 - Regent
1694662 - 518H	1694926 - Regent
1694664 - 2518H	1694927 - 2518H
1694668 - 2518H	
1694799 - Regent	
1694801 - 2518H	

Wheels & Tire Group

985867W

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

1694655 - Regent	1694801 - 2518H
1694658 - Regent	1694804 - Regent
1694662 - 518H	1694926 - Regent
1694664 - 2518H	1694927 - 2518H
1694668 - 2518H	
1694799 - Regent	

Wheels & Tire Group

REF NO	PART NO.	QTY.	DESCRIPTION
1	1719450	2	WHEEL & TIRE ASSEMBLY, Rear 18 x 8-1/2-8
1	1716131	2	WHEEL & TIRE ASSEMBLY, Rear 20 x 8-8
2	1726303	2	WHEEL & TIRE ASSEMBLY, Front 15 x 6-6
2	1726302	2	WHEEL & TIRE ASSEMBLY, Front 15 x 6-1/2-6
3	1960160	4	WASHER, 3/4
4	1722675	4	CAP, Hub
5	2860202	4	WASHER, 3/4
6	2827794	4	E RING

Footnotes

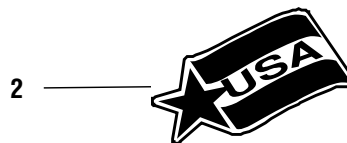
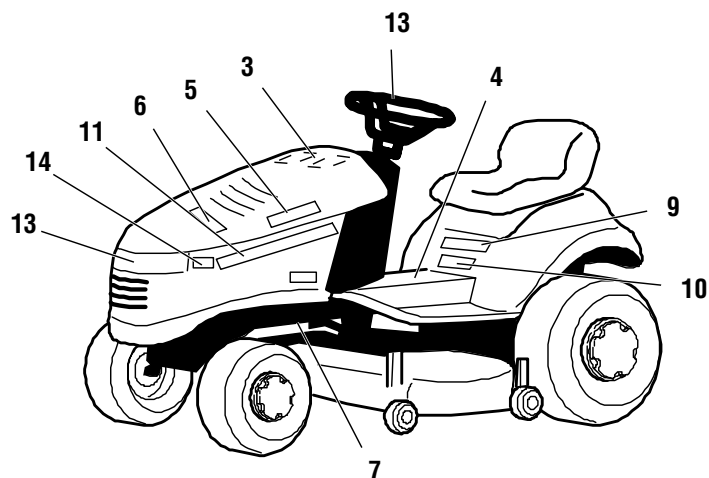
The above parts group applies to the following Mfg. Nos.:

1694655 - Regent	1694801 - 2518H
1694658 - Regent	1694804 - Regent
1694662 - 518H	1694926 - Regent
1694664 - 2518H	1694927 - 2518H
1694668 - 2518H	
1694799 - Regent	

Decals Group

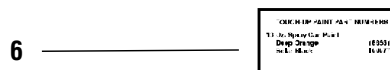
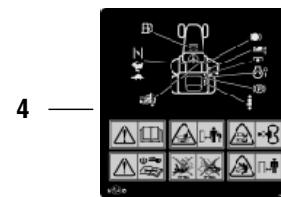
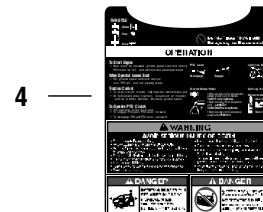
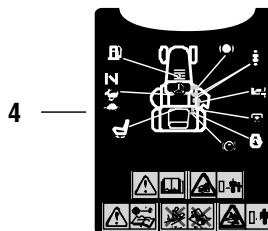
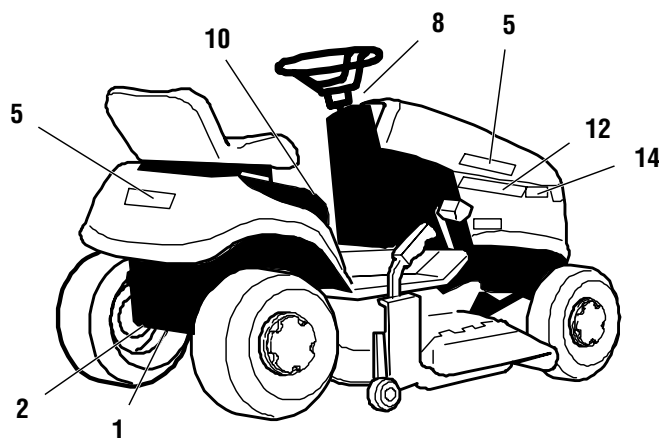
NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

985867D



3

XXXXX TRACTORS D WEBSITE & YOUR SLIDES	
Model	XXXXXX
Part No.	XXXXXX
Qty	XXXXXX
Part No.	XXXXXX
Part No.	XXXXXX
Part No.	XXXXXX
Part No.	XXXXXX
Part No.	XXXXXX
Part No.	XXXXXX
Part No.	XXXXXX
Part No.	XXXXXX
Part No.	XXXXXX



The above parts group applies to the following Mfg. Nos.:

- 1694655 - Regent
- 1694658 - Regent
- 1694662 - 518H
- 1694664 - 2518H
- 1694668 - 2518H
- 1694799 - Regent
- 1694801 - 2518H
- 1694804 - Regent
- 1694926 - Regent
- 1694927 - 2518H

Decals Group

REF NO	PART NO.	QTY.	DESCRIPTION
1	1719635	1	DECAL, Transmission Release Valve
2	1708927	1	DECAL, USA Logo
3	1725157	1	DECAL, Drive Belts, Mower Blades
4	1726985	1	DECAL, Operating Instructions (DOM)(Simplicity)
4	1727829	1	DECAL, Operating Instructions (CE)(Simplicity)
4	1726988	1	DECAL, Operating Instructions (CE)(Simplicity)
4	1726987	1	DECAL, Operating Instructions (CE)(Simplicity)
4	1719519	1	DECAL, Operating Instructions (AGCO)
4	1720625	1	DECAL, Operating Instructions (CE) (AGCO)
4	1720944	1	DECAL, Operating Instructions (AGCO)
4	1716530	1	DECAL, Operating Instructions (AGCO)
4	1722814	1	DECAL, Operating Instructions (AGCO)
4	1723731	1	DECAL, Operating Instructions (AGCO)
4	1726986	1	DECAL, Operating Instructions (AGCO)
5	1722551	3	DECAL, Simplicity
6	1720454	1	DECAL, Touch up Paint (Simplicity, AGCO)
6	1725072	1	DECAL, Touch up Paint (Massey)
7	1713054	1	DECAL, Patent
8	1719776	1	DECAL, PTO Control
9	1722772	1	DECAL, Regent
10	1722779	1	DECAL, 18HP (Simplicity)
10	1722548	1	DECAL, 15HP (AGCO)
10	1722549	1	DECAL, 16HP (AGCO)
10	1722550	1	DECAL, 17HP (AGCO)
10	1727218	1	DECAL, 518 (AGCO)
10	1727219	1	DECAL, 2518 (Massey)
11	1719517	1	DECAL, Stripe L.H. (Simplicity)
11	1722557	1	DECAL, Stripe L.H. (AGCO)
11	1720515	1	DECAL, Stripe L.H. (Massey)
12	1719516	1	DECAL, Stripe R.H. (Simplicity)
12	1722558	1	DECAL, Stripe R.H. (AGCO)
12	1720516	1	DECAL, Stripe R.H. (Massey)
13	1717692	1	DECAL, Simplicity, Icon
13	1708926	2	DECAL, AGCO
13	1714363	2	DECAL, Massey Ferguson
14	1722720	2	DECAL, 515 (AGCO)
14	1722722	2	DECAL, 516 (AGCO)
14	1722724	2	DECAL, 517 (AGCO)
-	1666816	0	GREASE, Multi Purpose
-	1663553	0	LUBRICANT, Anti Seize
-	1666820	0	OIL, 10W-30

Footnotes

The above parts group applies to the following Mfg. Nos.:

1694655 - Regent	1694801 - 2518H
1694658 - Regent	1694804 - Regent
1694662 - 518H	1694926 - Regent
1694664 - 2518H	1694927 - 2518H
1694668 - 2518H	
1694799 - Regent	

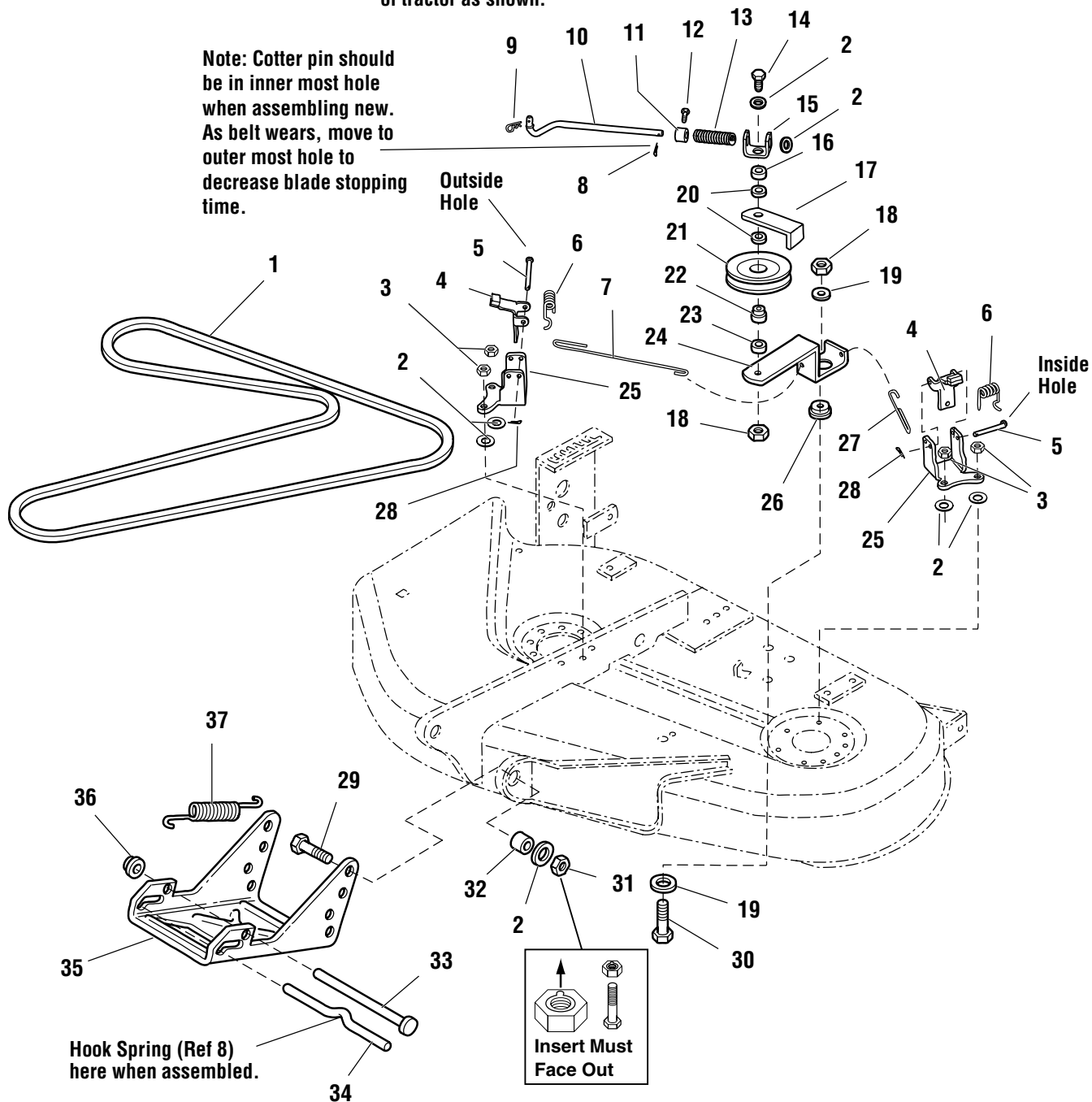
38" Mower Deck - Belt, Idler Arm & Hitch

985487

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

Note: Item Ref. No. 9 must be assembled from inside of tractor as shown.

Note: Cotter pin should be in inner most hole when assembling new. As belt wears, move to outer most hole to decrease blade stopping time.



The above parts group applies to the following Mfg. Nos.:

- 1694688 - 38" Mower
- 1694689 - 38" Mower
- 1694690 - 38" Mower
- 1694691 - 38" Mower

38" Mower Deck - Belt, Idler Arm & Hitch

REF NO	PART NO.	QTY.	DESCRIPTION
1	1716854	1	V-BELT
2	1924940	7	WASHER, 3/8
3	1927557	4	NUT, Hex Head Flange Lock, 5/16
4	1719419	2	ACTUATOR & PAD ASSEMBLY
5	1960607	2	PIN
6	1719526	2	SPRING, Torsion
7	1719434	1	ROD
8	1918451	1	PIN, Cotter
9	1960074	1	CLIP
10	1720450	1	ROD
11	1719777	1	COLLAR, Set
12	1928721	1	SCREW, Set, Cup Point, 5/16-18 x 1/2, G8
13	1720462	1	SPRING, Compression
14	1921972	1	CAPSCREW, Hex Head, 3/8-16 x 2-1/2
15	1719539	1	GUIDE
16	2108717	1	SPACER
17	1677135A	1	GUARD, Spring
18	1960339	2	NUT, Hex Head Flange Lock, 3/8-16
19	1924356	2	WASHER, 3/8
20	1922755	2	WASHER, 3/8
21	1685150	1	PULLEY ASSEMBLY, (Includes Ref. No. 22)
22	1716553	1	HUB
23	1667812	1	SPACER
24	1720594	1	ARM
25	1924356	2	WASHER
26	1714255	1	SPACER
27	1719433	1	ROD
28	1918447	2	PIN, Cotter
29	1921968	2	CAPSCREW, Hex Head, 3/8-16 x 1-3/8
30	1922605	1	CAPSCREW, Hex Head, 3/8-16 x 1-1/4, G8
31	2860641	2	NUT, Hex Lock, Aluminum Insert, 3/8-16
32	2157081	2	SPACER
33	1713578	1	ROD
34	1715759	1	ROD
35	1713561A	1	HITCH, Mower
36	1960519	1	NUT, Push, 1/2
37	2156302	1	SPRING, Extension

Footnotes

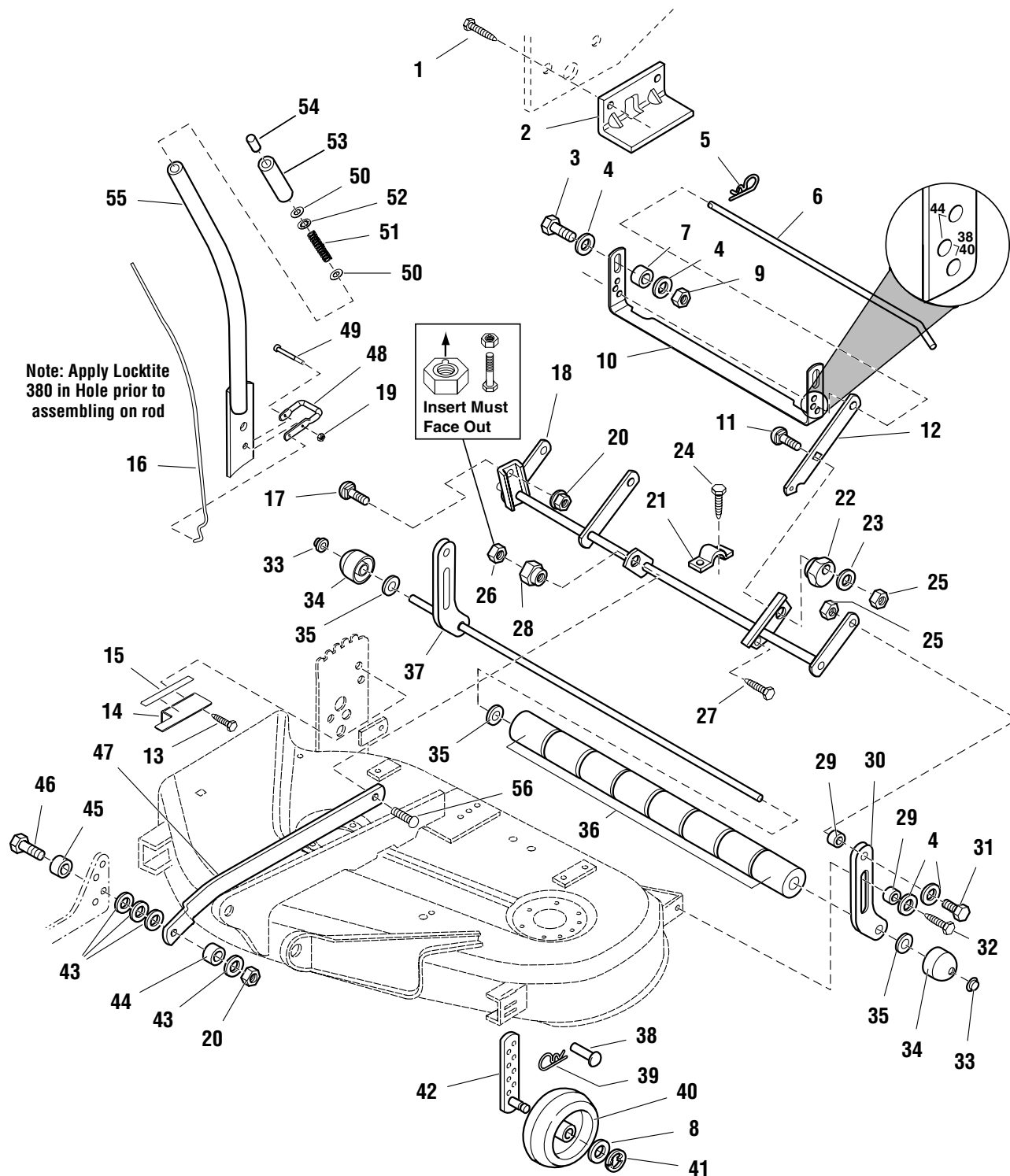
The above parts group applies to the following Mfg. Nos.:

1694688 - 38" Mower
1694689 - 38" Mower
1694690 - 38" Mower
1694691 - 38" Mower

38" Mower Deck - Height Adjustment & Roller Bar

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

86068AA



The above parts group applies to the following Mfg. Nos.:

- 1694688 - 38" Mower
- 1694689 - 38" Mower
- 1694690 - 38" Mower
- 1694691 - 38" Mower

38" Mower Deck - Height Adjustment & Roller Bar

REF NO	PART NO.	QTY.	DESCRIPTION
1	1664847	2	CAPSCREW, Taptite Hex Washer Head, 5/16-18 x 3/4
2	1714910A	1	BRACKET, Upstop
3	1921977	2	CAPSCREW, Hex Head, 5/16-18 x 1-1/4
4	1960044	8	WASHER, 5/16
5	1960074	1	CLIP, Spring
6	1714529	1	ROD, Transport
7	1710703	2	SPACER
8	1960027	2	WASHER, 1/2
9	1923362	2	NUT, Hex Lock, 5/16-18
10	1720372A	1	U-BRACKET
11	1960655	1	CARRIAGE BOLT, 5/16-18 x 1-1/4
12	1717297A	1	ARM, Rear
13	1924856	2	CAPSCREW, Hex Head, Taptite, 5/16-18 x 1/2
14	1721635A	1	BRACKET, Decal
15	1720919	1	DECAL, Height
16	1721634	1	ROD LATCH
17	1931350	1	CARRIAGE BOLT, 3/8-16 x 1
18	1714327	1	ROCKER ARM ASSEMBLY
19	1920397	1	NUT, Hex Lock, 1/4-20
20	1919439	2	NUT, Hex, Lock ESNA, 3/8-16
21	1665374A	1	STRAP
22	1714879	1	ECCENTRIC
23	1924874	1	WASHER, Flat, 5/16
24	1960541	2	CAPSCREW, Taptite Hex Washer Head, 5/16-18 x 3/4
25	2860643	3	NUT, Hex, Flange Collar Lock, 5/16-18
26	2860641	2	NUT, Hex Lock, Aluminum Insert, 3/8-16
27	1960594	1	CAPSCREW, Hex Head Taptite, 5/16 x 7/8
28	1704082	1	NUT, Adjuster
29	1960236	4	SPACER
30	1719846A	1	BAR, Roller, Support
31	1921333	2	CAPSCREW, Hex Head, 5/16-18 x 1
32	1960373	2	CAPSCREW, Taptite Hex Washer Head, 5/16-18 x 1
33	1960520	2	PUSHNUT, 5/8"
34	1717675	2	ROLLER, End
35	1924366	3	WASHER, 5/8
36	1668513	8	ROLLER
37	1719905A	1	SHAFT ASSEMBLY
38	1960288	2	PIN
39	1960221	2	CLIP, Hair
40	1714760	2	GAUGE WHEEL
41	2158399	2	E-RING, 1/2
42	1714878A	2	ARM ASSEMBLY, Adjustable
43	1924940	4	WASHER, Flat, 3/8
44	1611705	1	SPACER

Footnotes

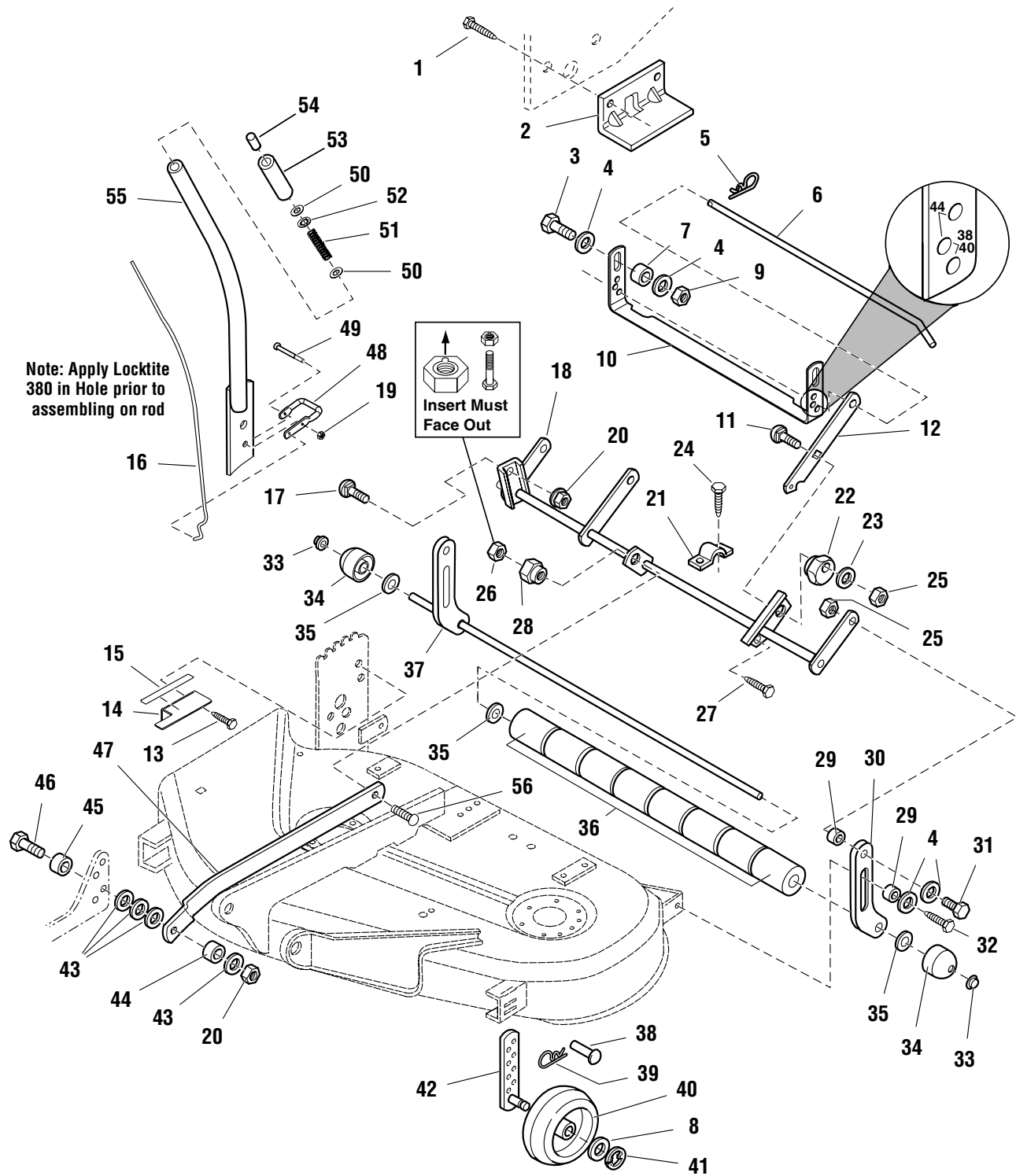
The above parts group applies to the following Mfg. Nos.:

1694688 - 38" Mower
 1694689 - 38" Mower
 1694690 - 38" Mower
 1694691 - 38" Mower

38" Mower Deck - Height Adjustment & Roller Bar

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.

86068AA



The above parts group applies to the following Mfg. Nos.:

- 1694688 - 38" Mower
- 1694689 - 38" Mower
- 1694690 - 38" Mower
- 1694691 - 38" Mower

38" Mower Deck - Height Adjustment & Roller Bar

REF NO	PART NO.	QTY.	DESCRIPTION
45	1715024	1	SPACER
46	1923701	1	CAPSCREW, Hex Head, 3/8-16 x 2
47	1721081A	1	ARM, Pitch
48	1720599	1	LATCH
49	1921159	1	CAPSCREW, Hex Head, 1/4-20 x 2-1/4
50	1918265	2	WASHER
51	1723321	1	SPRING, Compression
52	1960518	1	PUSHNUT, 1/4
53	1713995	1	GRIP
54	1723124	1	BUTTON
55	1721620A	1	HANDLE ASSEMBLY
56	1931352	1	CARRIAGE BOLT, 3/8-16 x 1-1/2

Footnotes

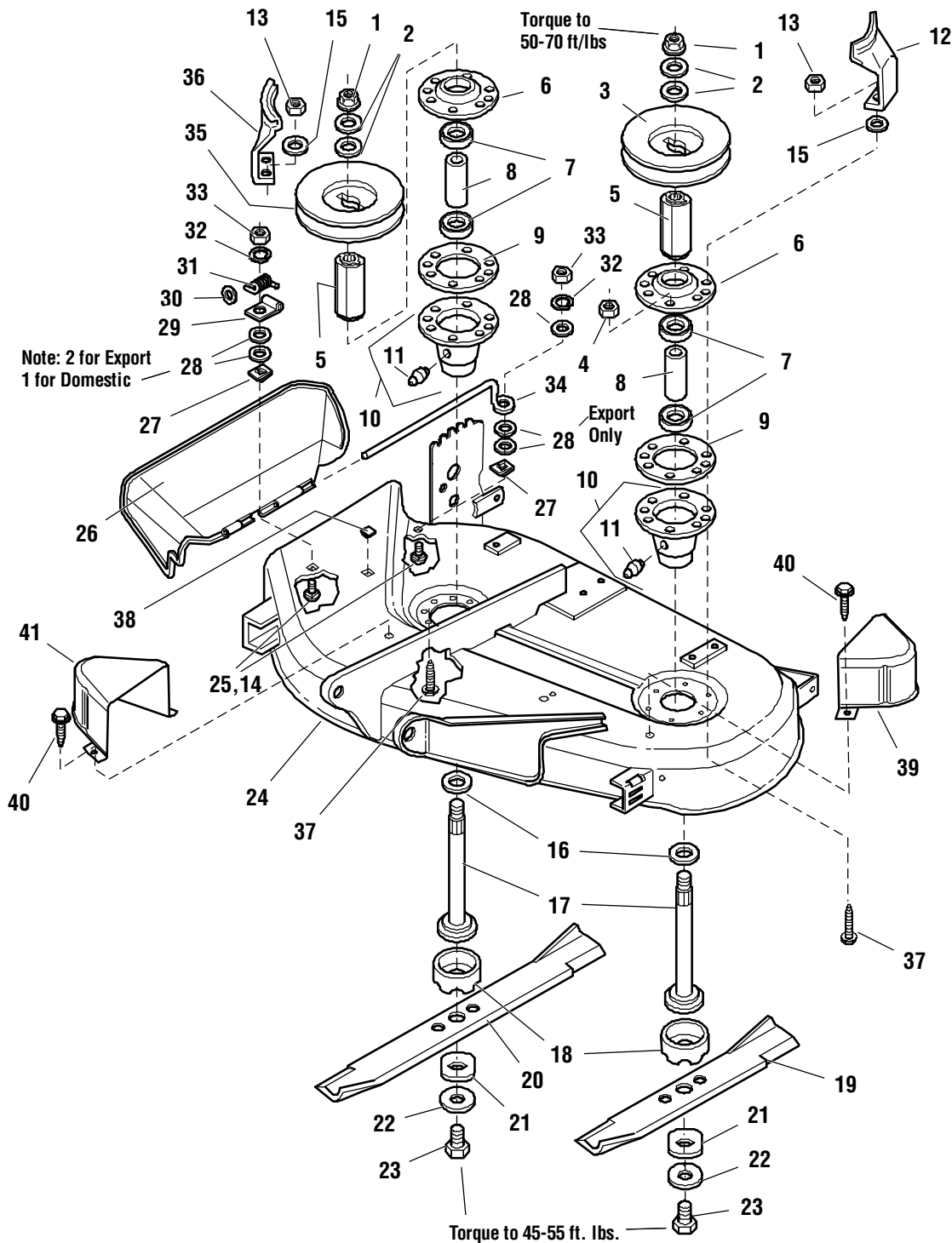
The above parts group applies to the following Mfg. Nos.:

1694688 - 38" Mower
1694689 - 38" Mower
1694690 - 38" Mower
1694691 - 38" Mower

38" Mower Deck - Housing, Arbors & Blades Group

986782

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:

- 1694688 - 38" Mower
- 1694689 - 38" Mower
- 1694690 - 38" Mower
- 1694691 - 38" Mower

38" Mower Deck - Housing, Arbors & Blades Group

REF NO	PART NO.	QTY.	DESCRIPTION
1	1714419	2	NUT, Hex, Flange, 9/16-8
2	1713675	4	WASHER, Belleville
3	1713160	1	PULLEY, LH, 4" OD
4	1917372	1	NUT, Hex, 5/16-18
5	1713616	2	HUB
6	1713199A	2	COVER, Arbor Housing
7	1705897	4	BEARING
8	1713204	2	SPACER
9	1707335	2	GASKET, Foam
10	1713338	2	ARBOR HOUSING ASSEMBLY (Includes Fitting Ref. No. 11)
11	1704314	2	FITTING, Grease
12	1714321A	1	STOP, Belt, LH
13	1927557	6	NUT, Hex, Whiz Lock, 5/16-18
14	1931320	2	CARRIAGE BOLT, 1/4-20 x 1-1/4, (CE)
15	1924940	6	WASHER, Flat, 3/8
16	1713619	2	WASHER
17	1713612	2	SHAFT, Arbor
18	1713196	2	SHIELD, Grass, Lower
19	1704856A	1	BLADE, Mower, 16-1/8
20	1704101A	1	BLADE, Mower, 22-1/4
21	1713089	2	WASHER, Hex
22	1656916	2	WASHER, Spring
23	2823471	2	CAPSCREW, Hex Head, 7/16-14 x -1/4
24	1723422C	1	MOWER DECK HOUSING, 38", Orange
24	1723422D	1	MOWER DECK HOUSING, 38", Red
25	1931318	2	CARRIAGE BOLT, 1/4-20 x 7/8
26	1705449	1	DEFLECTOR, Plastic
27	1960518	2	NUT, Push On
28	1960353	6	CARRIAGE BOLT, 1/4-20 x 1-1/4, (CE)
29	1704873	1	CLAMP
30	1919326	1	WASHER, Plain, 5/16
31	1723938	1	SPRING
32	1916964	2	LOCKWASHER, 1/4
33	1916622	2	NUT, Hex, 1/4-20
34	1706709A	1	ROD, Deflector, Front
35	1714346	1	PULLEY, RH, 5-1/4OD
36	1714322A	2	STOP, Belt, RH
37	1960373	12	CAPSCREW, Taptite Hex Washer Head, 5/16-18 x 1
38	1705115	2	PLUG, Plastic
39	1721143A	1	COVER ASSEMBLY, LH, (CE)
40	1664847	3	CARRIAGE BOLT, 1/4-20 x 1-1/4, (CE)
41	1721142A	1	COVER ASSEMBLY, RH, (CE)

Footnotes

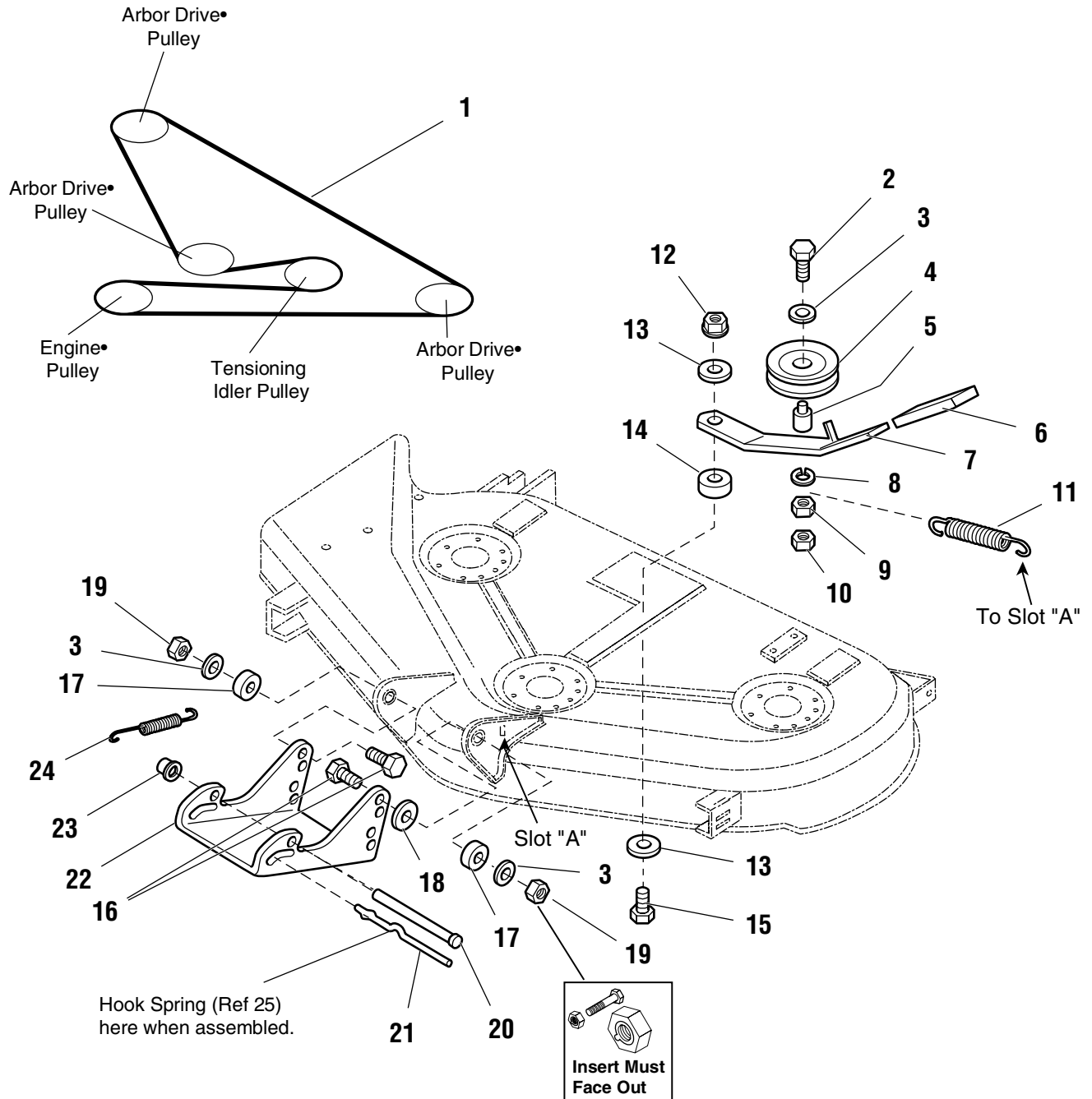
The above parts group applies to the following Mfg. Nos.:

- 1694688 - 38" Mower
- 1694689 - 38" Mower
- 1694690 - 38" Mower
- 1694691 - 38" Mower

44" Mower Deck - Belt, Idler Arm & Hitch Group

985348

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:
1694827 - 44" Mower

44" Mower Deck - Belt, Idler Arm & Hitch Group

REF NO	PART NO.	QTY.	DESCRIPTION
1	1718017	1	V-BELT, Arbor Drive
2	1921972	1	CAPSCREW, Hex Head, 3/8-16 x 2-1/2
3	1924940	3	WASHER, 3/8
4	2171247	1	PULLEY ASSEMBLY, 5 OD
5	1667812	1	SPACER
6	1665835	1	GRIP, Lever
7	1718020A	1	ARM, Idler
8	1916965	1	LOCKWASHER, Spring, 3/8
9	1916950	1	NUT, Hex, 3/8-16
10	1930645	1	NUT, Hex Flange Lock, 3/8-16
11	1715772	1	SPRING, Idler Arm
12	1960339	1	NUT, Hex, Center Lock, 3/8-16
13	1924356	2	WASHER, 3/8
14	1714255	1	SPACER, Idler Arm
15	1922605	1	CAPSCREW, Hex Head, 3/8-16 x 1-1/4
16	1921968	2	CAPSCREW, Hex Head, 3/8-16 x 1-3/8
17	2157081	2	SPACER
18	1919384	1	WASHER, 3/8
19	2860641	2	NUT, Hex Lock Aluminum Insert, 3/8-16
20	1713578	1	ROD, Mower Hitch
21	1715759	1	ROD, Latch
22	1713561A	1	HITCH
23	1960519	1	NUT, Push, 1/2
24	2156302	1	SPRING, Hitch Release

Footnotes

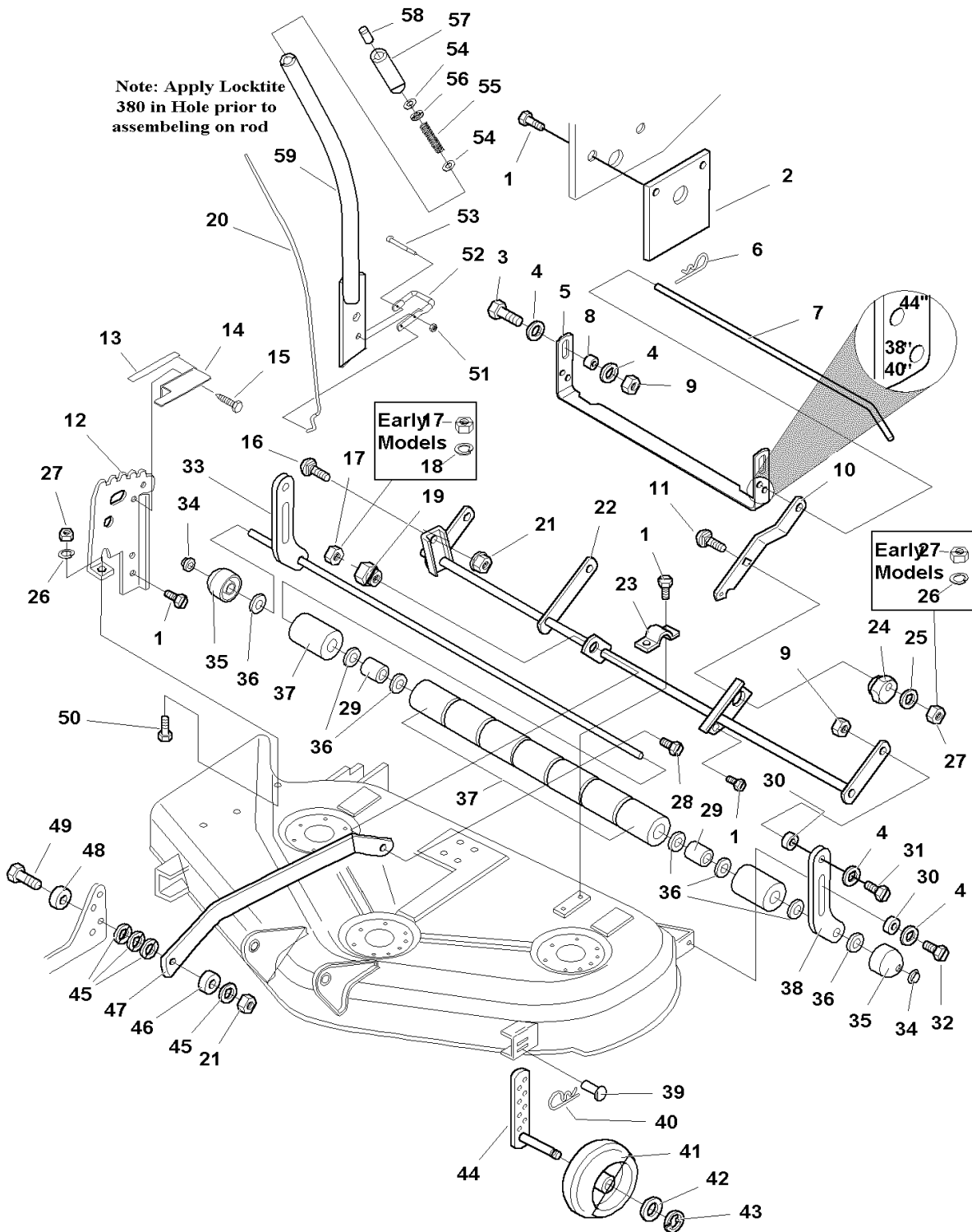
The above parts group applies to the following Mfg. Nos.:

1694827 - 44" Mower

44" Mower Deck - Height Adjustment & Roller Bar Group

985778

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:
1694827 - 44" Mower

44" Mower Deck - Height Adjustment & Roller Bar Group

REF NO	PART NO.	QTY.	DESCRIPTION
1	1960373	5	CAPSCREW, Taptite Hex Washer Head, 5/16-18 x 1
2	1716555A	1	BRACKET, Upstop
3	1921977	2	CAPSCREW, Hex Head, 5/16-18 x 1-1/4
4	1960044	8	WASHER, 5/16
5	1720372A	1	BRACKET, U
6	1960074	1	CLIP, Spring
7	1714529	1	ROD, Transport
8	1710703	2	SPACER
9	1923362	4	NUT, Hex Lock, 5/16-18
10	1717145A	1	ARM, Rear
11	1960223	1	CARRIAGE BOLT, 5/16-18 x 1-1/4
12	1721552A	1	QUADRANT 44"
13	1720919	1	DECAL, Height
14	1721635A	1	BRACKET, Decal
15	1924856	2	CAPSCREW, Hex Head, Taptite, 5/16-18 x 1/2
16	1931350	1	CARRIAGE BOLT, 3/8-16 x 1
17	2860641	1	NUT, Hex Lock, Alum Insert, 3/8 (Later Models)
17	1916950	1	NUT, Hex, 3/8 (Early Models)
18	1916965	1	WASHER, Lock, 3/8 (Early Models)
19	1704082	1	NUT, Adjuster
20	1721634	1	ROD, Latch
21	1919439	2	NUT, Hex Lock, ESNA, 3/8-16
22	1715671	1	ARM ASSEMBLY, Rocker
23	1665374A	2	STRAP
24	1714879	1	ECCENTRIC
25	1924874	1	WASHER, 5/16
26	1917356	2	LOCKWASHER, 5/16 (Early Models)
27	2860643	2	NUT, Hex, Flange Collar Lock, 5/16-18 (Later Models)
27	1917372	2	NUT, Hex, Full, 5/16-18 (Early Models)
28	1931352	1	CARRIAGE BOLT, 3/8-16 x 1-1/2
29	1709195	2	SPACER, 1-1/4 x 5/8
30	1960236	4	SPACER
31	1921333	2	CAPSCREW, Hex Head, 5/16-18 x 1
32	1960373	4	CAPSCREW, Taptite Hex Washer Head, 5/16-18 x 1
33	1719907A	1	SHAFT ASSEMBLY
34	1960520	2	PUSHNUT, 5/8
35	1717675	2	ROLLER, End
36	1924366	7	WASHER, 5/8
37	1668513	9	ROLLER
38	1719846A	1	BAR, Roller, Support
39	1960288	2	PIN
40	1960221	2	CLIP, Hairpin
41	1714760	3	WHEEL, Gauge
42	1960027	2	WASHER, 1/2

Footnotes

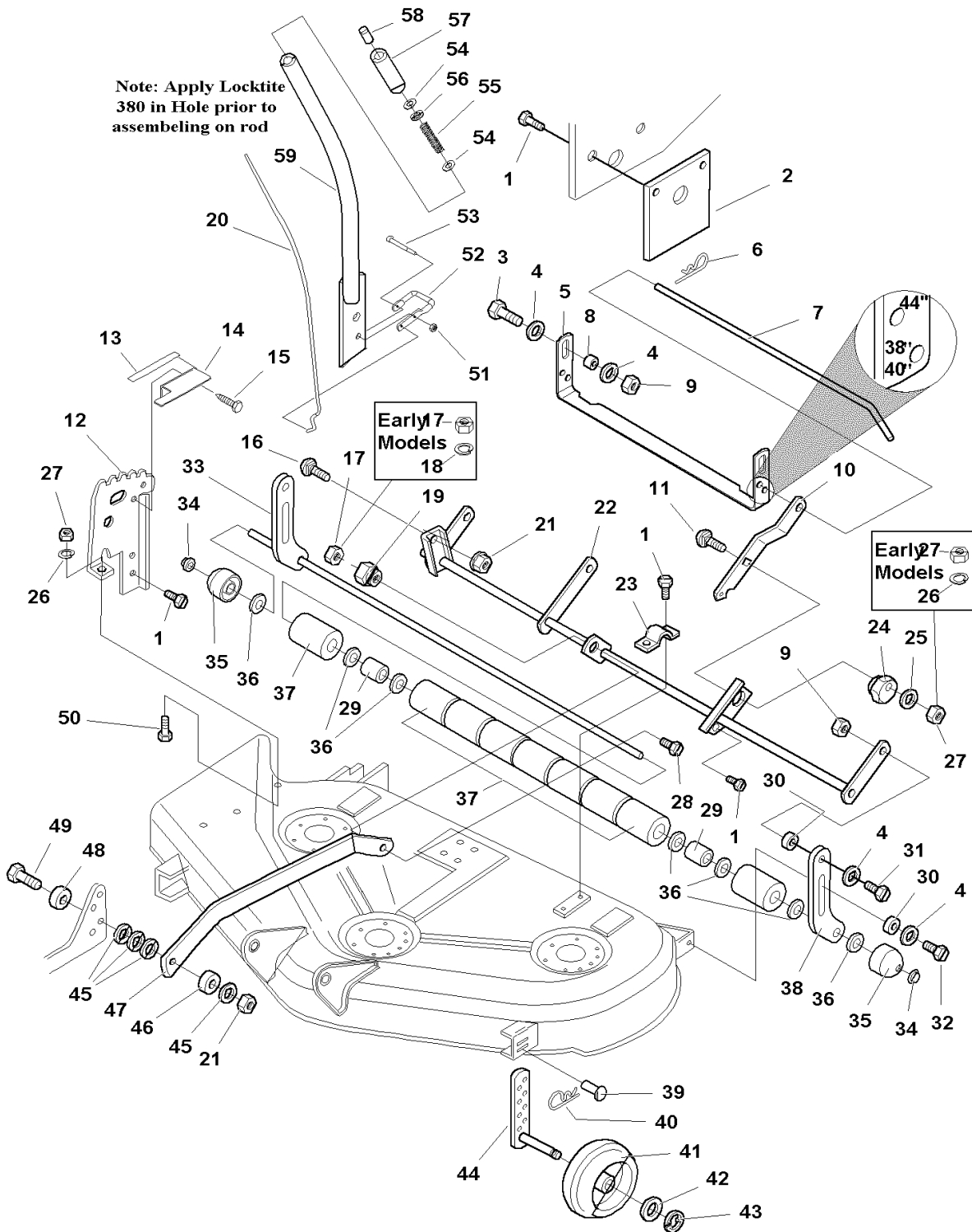
The above parts group applies to the following Mfg. Nos.:

1694827 - 44" Mower

44" Mower Deck - Height Adjustment & Roller Bar Group

985778

NOTE: Unless noted otherwise,
use the standard hardware torque
specification chart.



The above parts group applies to the following Mfg. Nos.:
1694827 - 44" Mower

44" Mower Deck - Height Adjustment & Roller Bar Group

REF NO	PART NO.	QTY.	DESCRIPTION
43	2158399	2	E-RING, 1/2
44	1714878A	2	ARM ASSEMBLY, Adjustable
45	1924940	4	WASHER, 3/8
46	1611705	1	SPACER
47	1718019A	1	ARM, Pitch
48	1667812	1	SPACER
49	1923701	1	CAPSCREW, Hex Head, 3/8-16 x 2
50	1921332	1	CAPSCREW, Hex Head, 5/16-18 x 3/4
51	1920397	1	NUT, Hex Lock ESNA, 1/4-20
52	1720599	1	LATCH
53	1921159	1	CAPSCREW, Hex Head, 1/4-20 x 2-1/4
54	1918265	2	WASHER
55	1676526	1	SPRING, Compression
56	1960518	1	PUSH NUT
57	1713995	1	GRIP, Lift Lever
58	1720689	1	BUTTON
59	1721620A	1	HANDLE ASSEMBLY

Footnotes

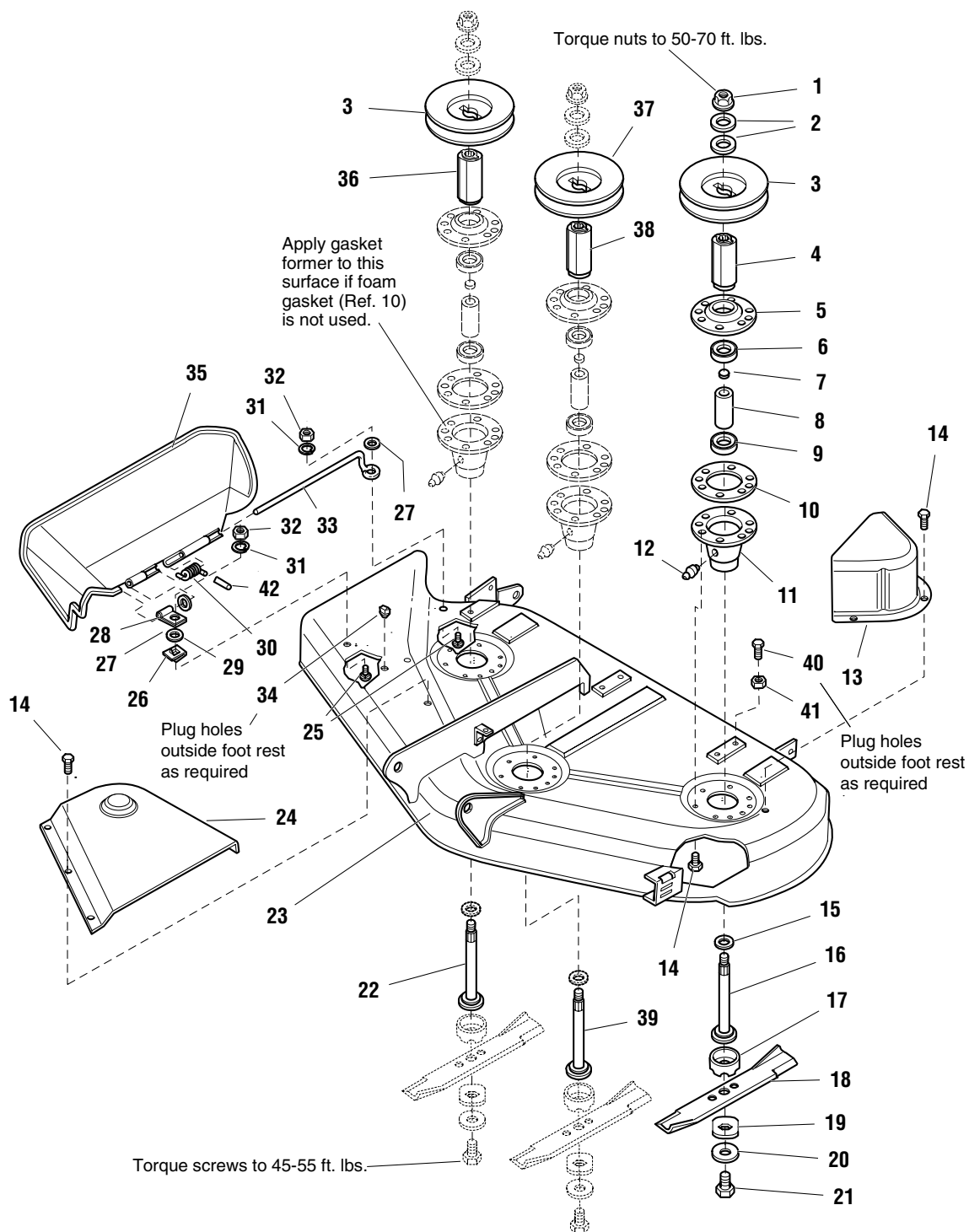
The above parts group applies to the following Mfg. Nos.:

1694827 - 44" Mower

44" Mower Deck - Housing, Arbors & Blades

NOTE: Unless noted otherwise, use the standard hardware torque specification chart.

85346AA



The above parts group applies to the following Mfg. Nos.:

1694827 - 44" Mower

44" Mower Deck - Housing, Arbors & Blades

REF NO	PART NO.	QTY.	DESCRIPTION
1	1714419	3	NUT, Hex, Flange, 9/16-8
2	1713675	6	WASHER, Belleville
3	1713161	2	PULLEY, RH Arbor & LH Arbor, 41/2
4	1713616	1	HUB, Adapter, LH
5	1655729A	3	COVER, Arbor Housing
6	2108202	3	BEARING, Upper
7	1715724	3	SPACER, Sleeve, Upper Bearing
8	1715723	3	SPACER, Arbor, Internal
9	1705897	3	BEARING, Lower
10	1707335	3	GASKET, Foam
11	1713338	3	ARBOR HOUSING ASSEMBLY (Includes Fitting Ref. No. 12)
12	1704314	3	FITTING, Grease
13	1720560A	1	COVER, Arbor LH
14	1664847	28	CAPSCREW, Taptite Hex Washer Head, 5/16-18 x 3/4
15	1713619	3	WASHER, Cup, 23/32
16	1713612	1	SHAFT, Arbor LH
17	1713196	3	SHIELD, Grass, Lower
18	1704100A	3	BLADE, Mower, 16-1/8
19	1713089	3	WASHER, Hex
20	1656916	3	WASHER, Spring
21	2823471	3	CAPSCREW, Hex, Head, 7/16-14 x 1-1/4
22	1713609	1	SHAFT, Arbor (RH)
23	1687171	1	HOUSING ASSEMBLY, Red
23	1686816	1	HOUSING ASSEMBLY, Orange
23	1687150	1	HOUSING ASSEMBLY, Black
24	1715673	1	COVER, Arbor (RH)
25	1931318	2	CARRIAGE BOLT, 1/4-20 x 7/8
26	1960518	2	NUT, Push
27	1960353	2	WASHER, Plain, 1/4
28	1704873	1	CLAMP
29	1919326	1	WASHER, Plain, 5/16
30	1705080	1	SPRING, Deflector Retaining
31	1916964	2	LOCKWASHER, 1/4
32	1916622	2	NUT, Hex, 1/4-20
33	1706709A	1	ROD, Deflector, Front
34	1705115	1	* PLUG, Hole
35	1705449	1	DEFLECTOR, Plastic
36	1713613	1	HUB, Pulley, RH
37	1718021	1	PULLEY, Arbor (Center)
38	1713614	1	HUB, Pulley (Center)
39	1713610	1	SHAFT, Arbor (Center)
40	1924856	3	* CAPSCREW, Hex Head, Taptite, 5/16-18 x 1/2
41	1931277	3	* NUT, Hex Whiz Lock, 5/16-18
42	1723323	1	CAP, Spring End

Footnotes

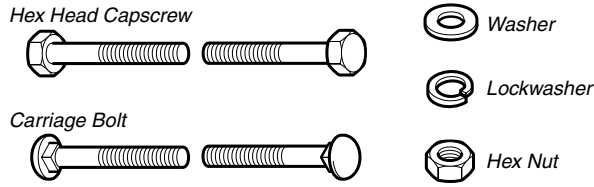
* Plug holes outside footrest as required

The above parts group applies to the following Mfg. Nos.:

1694827 - 44" Mower

Hardware Identification & Torque Specifications

Common Hardware Types

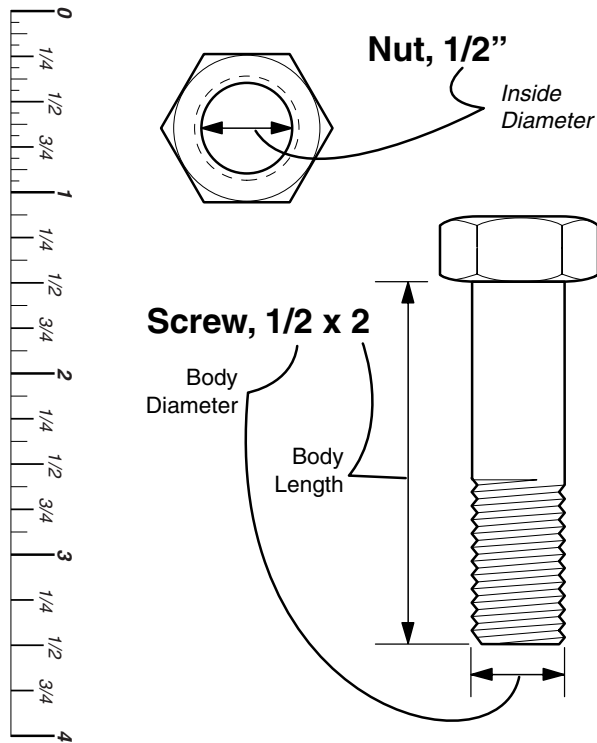


Standard Hardware Sizing

When a washer or nut is identified as 1/2", this is the *Nominal size*, meaning the *inside diameter* is 1/2 inch; if a second number is present it represents the *threads per inch*

When bolt or capscrew is identified as 1/2 - 16 x 2", this means the *Nominal size*, or *body diameter* is 1/2 inch; the second number represents the *threads per inch* (16 in this example, and the final number is the *body length* of the bolt or screw (in this example 2 inches long).

The guides and ruler furnished below are designed to help you select the appropriate hardware and tools.



Torque Specification Chart						
FOR STANDARD MACHINE HARDWARE (Tolerance ± 20%)						
Hardware Grade	No Marks SAE Grade 2		SAE Grade 5		SAE Grade 8	
	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.	in/lbs ft/lbs	Nm.
8-32	19	2.1	30	3.4	41	4.6
8-36	20	2.3	31	3.5	43	4.9
10-24	27	3.1	43	4.9	60	6.8
10-32	31	3.5	49	5.5	68	7.7
1/4-20	66	7.6	8	10.9	12	16.3
1/4-28	76	8.6	10	13.6	14	19.0
5/16-18	11	15.0	17	23.1	25	34.0
5/16-24	12	16.3	19	25.8	27	34.0
3/8-16	20	27.2	30	40.8	45	61.2
3/8-24	23	31.3	35	47.6	50	68.0
7/16-14	30	40.8	50	68.0	70	95.2
7/16-20	35	47.6	55	74.8	80	108.8
1/2-13	50	68.0	75	102.0	110	149.6
1/2-20	55	74.8	90	122.4	120	163.2
9/16-12	65	88.4	110	149.6	150	204.0
9/16-18	75	102.0	120	163.2	170	231.2
5/8-11	90	122.4	150	204.0	220	299.2
5/8-18	100	136	180	244.8	240	326.4
3/4-10	160	217.6	260	353.6	386	525.0
3/4-16	180	244.8	300	408.0	420	571.2
7/8-9	140	190.4	400	544.0	600	816.0
7/8-14	155	210.8	440	598.4	660	897.6
1-8	220	299.2	580	788.8	900	1,244.0
1-12	240	326.4	640	870.4	1,000	1,360.0

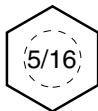
NOTES

- These torque values are to be used for all hardware excluding: locknuts, self-tapping screws, thread forming screws, sheet metal screws and socket head setscrews.
- Recommended seating torque values for locknuts:
 - for prevailing torque locknuts - use 65% of grade 5 torques.
 - for flange whizlock nuts and screws - use 135% of grade 5 torques.
- Unless otherwise noted on assembly drawings, all torque values must meet this specification.

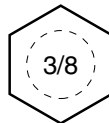
Wrench & Fastener Size Guide



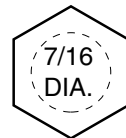
1/4" Bolt or Nut
Wrench—7/16"



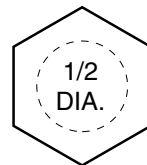
5/16" Bolt or Nut
Wrench—1/2"



3/8" Bolt or Nut
Wrench—9/16"



7/16" Bolt or Nut
Wrench (Bolt)—5/8"
Wrench (Nut)—11/16"



1/2" Bolt or Nut
Wrench—3/4"

Simplicity

MANUFACTURING, INC.
500 N. Spring Street / PO Box 997
Port Washington, WI 53074-0997 USA

www.simplicitymfg.com

© Copyright 2005 Simplicity Manufacturing, Inc.
All Rights Reserved. Printed In USA.

